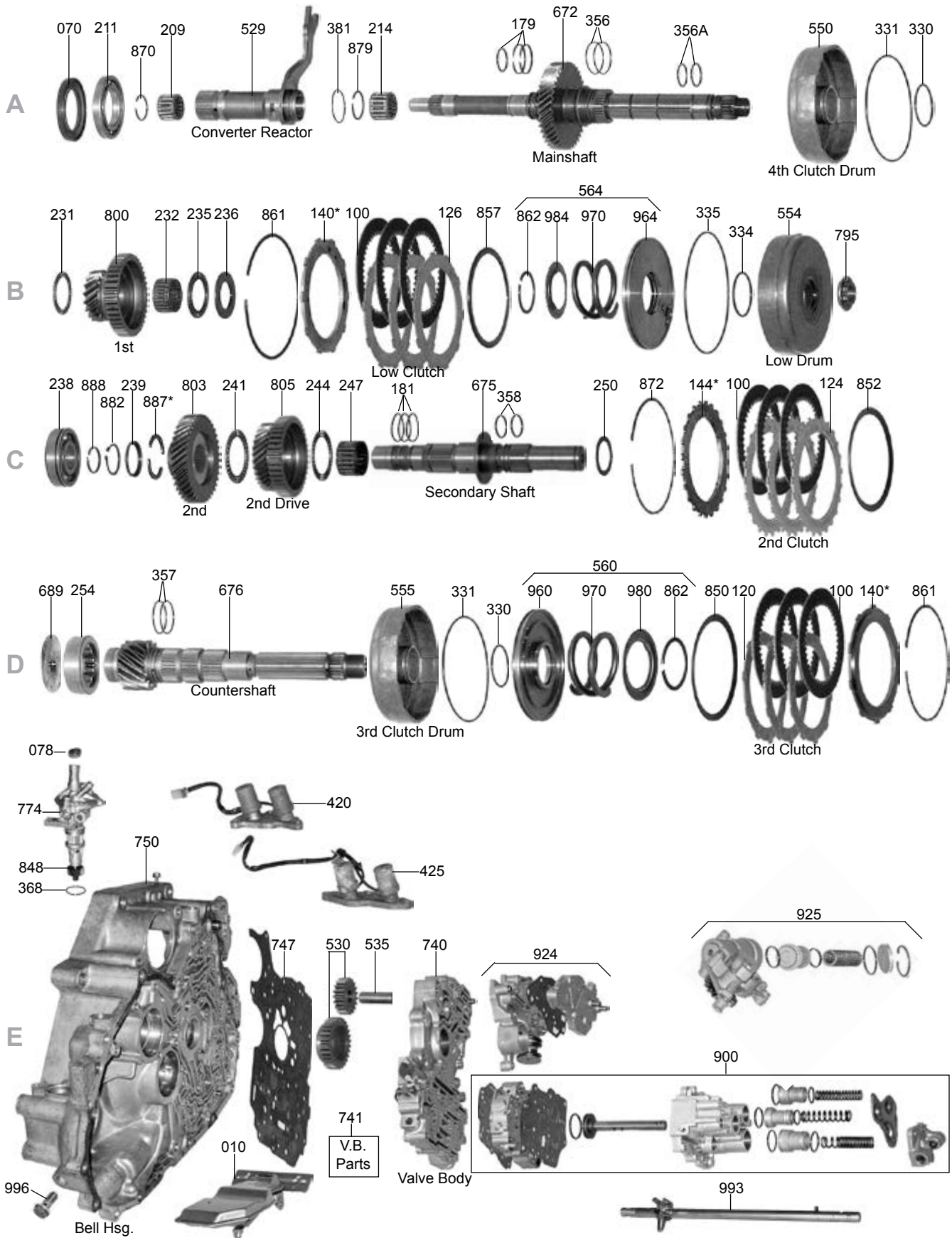


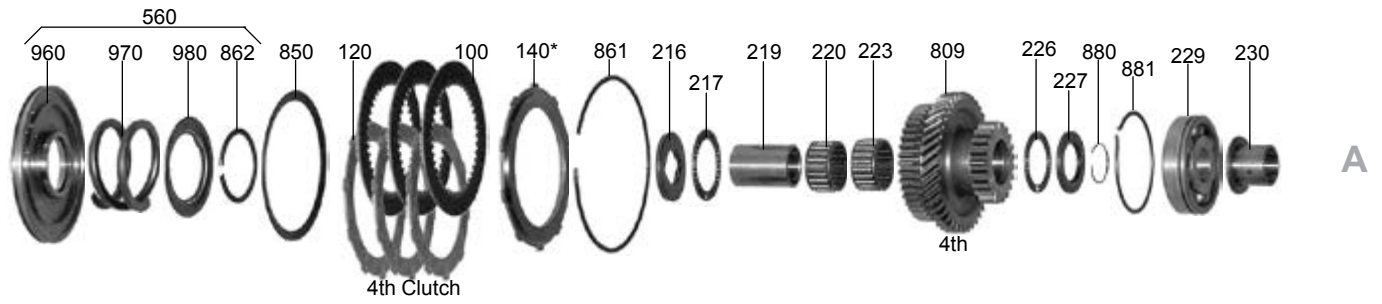
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4-SPEED, INTEGRA (RO, MPRA)

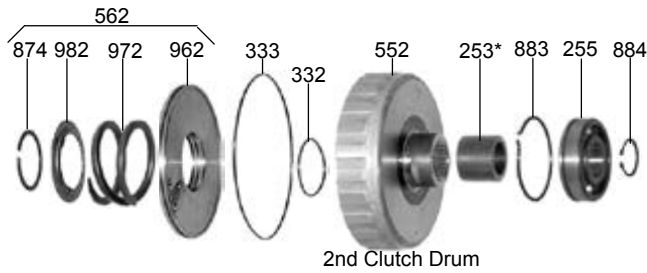


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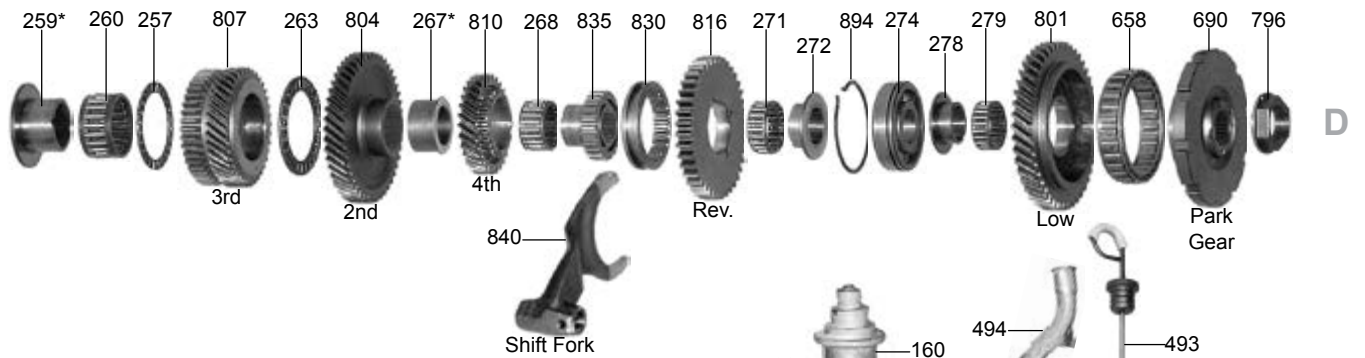
4-SPEED, INTEGRA (RO, MPRA)



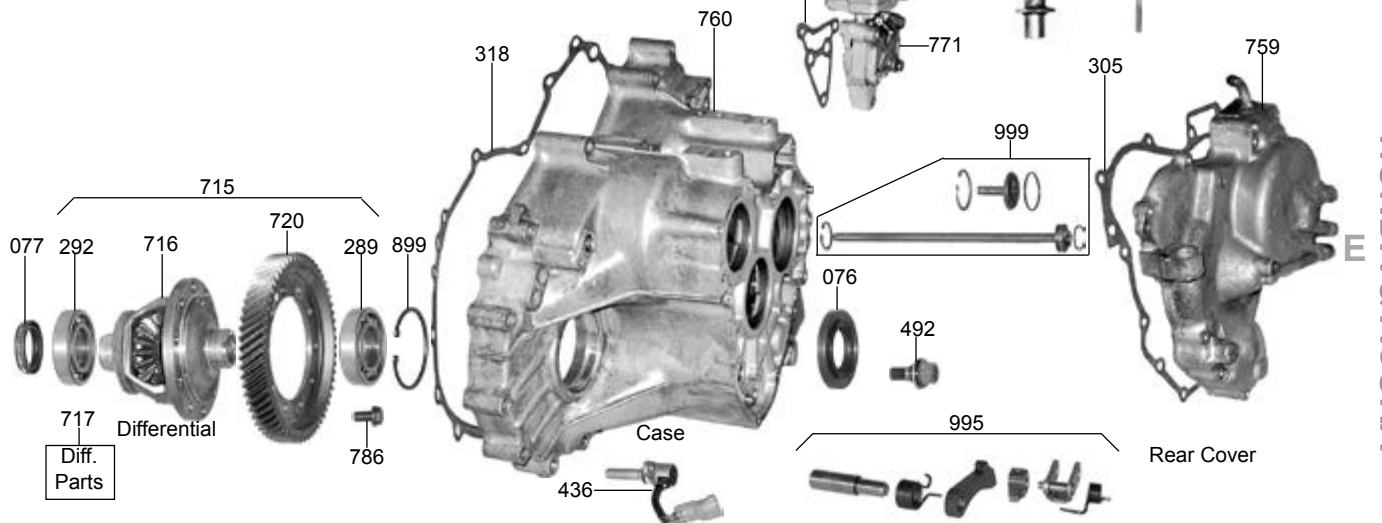
A



B



C



D

E

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4-SPEED, INTEGRA (RO, MPRA)

ILL#	Part#		QTY	REF#
OVERHAUL KITS				
NI.....	K88900R.....	Overhaul Kit, RO / MPRA (Integra) 1990-93	1.....	TBA
MASTER L/STEEL KITS				
NI.....	DK8800RS.....	Master L/Steels Kit, RO / MPRA (Integra) 1990-93	1.....	N/A
MASTER W/STEELS KITS				
NI.....	DK8800R.....	Master W/Steels Kit, RO / MPRA (Integra) 1990-93.....	1.....	N/A
FILTERS				
SEE HONDA/ACURA FILTER QUICK REF FOR INTERNAL & AUX FILTERS				
018.....	98712AA.....	Screen, RO/MPRA (Some) Valve Body (.662" OD)(.315" Thick By Boot)	1.....	27750-PL5-J01
BUSHINGS				
030.....	K88901CL.....	Bushing Kit, Clutch Feed, RO / MPRA	1.....	19500A
METAL CLAD SEALS				
SEE HONDA/ACURA KIT / FRONT SEAL & AXLE SEAL QUICK REF				
072.....	78197.....	Seal, Manual Shaft, RO / MPRA (Integra) 1990-93.....	1.....	TBA
FRICTIONS				
100.....	88107.....	Friction, RO / MPRA (All Clutch Packs) (.077") (41 Teeth)	3-13.....	22544-PRO-850
STEELS				
120.....	88109.....	Steel, RO 2nd Clutch (.118" Thick) 24 Teeth (3.44" ID) 1990	3.....	22644-PRO-003
120.....	88109C.....	Steel, MPRA 2nd Clutch (.079" Thick) 24 Teeth (3.44" ID) 1991-93.....	3.....	22643-PRO-003
120.....	88108.....	Steel, RO / MPRA 3rd / 4th Clutch (.078" Thick) 10 Teeth (3.44" ID)	3-9.....	22543-PF4-000
124.....	88109.....	Steel, RO 2nd Clutch (.118" Thick) 24 Teeth (3.44" ID) 1990	3.....	TBA
124.....	88109C.....	Steel, MPRA 2nd Clutch (.079" Thick) 24 Teeth (3.44" ID) 1991-93.....	3.....	TBA
126.....	88108.....	Steel, RO / MPRA 1st Clutch (.078" Thick) 10 Teeth (3.44" ID).....	3.....	TBA
126.....	88111C.....	Steel, RO, Low Hold 1990 (.118" Thick) 24 Teeth (3.44" ID)	3.....	TBA
126.....	88111B.....	Steel, MPRA, Low Hold 1991-93 (.078" Thick) 24 Teeth (3.44" ID).....	3.....	TBA
PRESSURE PLATES				
140.....	88715D.....	Press Plate, RO / MPRA 1st / 3rd / 4th Clu (3.44" ID) 10T, Selective (Specify Stamped #1 To #10)	1-3.....	TBA
144.....	88716D.....	Press Plate, RO / MPRA 2nd Clu (3.44" ID) 24T, Selective (Specify Stamped # 1 To #9)	1.....	TBA
144.....	88716DA.....	Press Plate, RO / MPRA 2nd Clu (3.44" ID) 24T (No Stamped #) (.138")	1.....	TBA
WASHERS & BEARINGS				
209.....	88209R.....	Caged Needle Bearing, RO / MPRA Converter Reactor (Front)	1.....	TBA
211.....	88211R.....	Ball Bearing, RO / MPRA Bell Housing To Converter (2.675" OD) (1.570" ID).....	1.....	TBA
214.....	88214R.....	Caged Needle Bearing, RO / MPRA Converter Reactor (Rear)	1.....	TBA
216.....	88404B.....	Race, RO / MPRA 4th Gear To 4th Drum (Mainshaft)	1.....	TBA
217.....	88427A.....	Thrust Bearing, RO / MPRA Race To 4th Gear (Mainshaft)	1.....	TBA
219.....	88219R.....	Collar, RO 4th Gear (1.990" Long) (Mainshaft)	1.....	TBA
219.....	88219RA.....	Collar, MPRA 4th Gear (1.830" Long) (Mainshaft).....	1.....	TBA
220.....	88417A.....	Caged Needle Bearing, RO Collar To 4th Gear (Mainshaft).....	1.....	TBA
220.....	88417B.....	Caged Needle Bearing, MPRA Collar To 4th Gear (Mainshaft).....	1.....	TBA
223.....	88417A.....	Caged Needle Bearing, RO / MPRA Collar To 4th Gear (Mainshaft)	1.....	TBA
226.....	88427A.....	Thrust Bearing, RO / MPRA 4th Gear To Race (Mainshaft)	1.....	TBA
227.....	88426A.....	Race, RO / MPRA 4th Gear To Wire Snap Ring (Mainshaft).....	1.....	TBA
229.....	88423BC.....	Roller Bearing, RO / MPRA Mainshaft To Case (2.952" OD)	1.....	TBA
229.....	88404B.....	Race, RO / MPRA 4th Gear To 4th Drum (Mainshaft)	1.....	TBA
230.....	88414B.....	Collar, RO / MPRA Ball Bearing To 1st Gear (Mainshaft).....	1.....	TBA
231.....	88424B.....	Washer, RO / MPRA Collar To 1st Gear (Mainshaft)	1.....	TBA
232.....	88423BC.....	Caged Needle Bearing, RO / MPRA 1st Gear (Mainshaft).....	1.....	TBA
232.....	88232R.....	Bearing, RO / MPRA 2nd Gear To 2nd Drive Gear (Secondary Shaft) (Also 2nd Drive Gear to Secondary Shaft)	1-2.....	TBA
232.....	88427A.....	Thrust Bearing, RO / MPRA Race To 4th Gear (Mainshaft)	1.....	TBA
235.....	88235R.....	Thrust Bearing, RO / MPRA 1st Gear To Low Drum (Mainshaft) (Use 90251B)	1.....	TBA
236.....	88418.....	Race, RO / MPRA 1st Gear To Low Drum (Mainshaft).....	1.....	TBA
236.....	88236R.....	Caged Needle Bearing, RO 2nd Drive Gear To Secondary Shaft (1.770" Thick)	1-2.....	TBA
		(22 Rollers) (Also RO/MPRA 4th Gear (Counter Shaft).....		
238.....	88427A.....	Thrust Bearing, RO / MPRA 4th Gear To Race (Mainshaft)	1.....	91018-P56-003
238.....	88990R.....	Roller Bearing, RO / MPRA Bell Housing To Secondary Shaft.....	1.....	TBA
239.....	88426A.....	Race, RO / MPRA 4th Gear To Wire Snap Ring (Mainshaft).....	1.....	TBA
239.....	88987R.....	Race, RO / MPRA Snap Ring To Split Washer (Secondary Shaft).....	1.....	TBA
241.....	88402R.....	Bearing, RO / MPRA 2nd Gear To 2nd Drive Gear (Secondary Shaft) (Use 90232B)	1.....	TBA

HONDA & ACURA

4-SPEED, INTEGRA (RO, MPRA)

ILL#	Part#		QTY	REF#
243.....	88414B.....	Collar, RO / MPRA Ball Bearing To 1st Gear (Mainshaft).....	1.....	TBA
244.....	88984R.....	Thrust Bearing, RO / MPRA 2nd Gear Drive To Secondary Shaft (Use 90232B).....	1.....	TBA
244.....	88424B.....	Washer, RO / MPRA Collar To 1st Gear (Mainshaft).....	1.....	TBA
247.....	88247R.....	Caged Needle Bearing, RO / MPRA 1st Gear (Mainshaft).....	1.....	TBA
247.....	88247RA.....	Caged Needle Brg, RO 2nd Drive Gear To Secondary Shaft (1.770" Thick) (22 Rollers).....	1.....	TBA
247.....	88247RB.....	Caged Needle Bearing, RO 2nd Drive Gear To Secondary Shaft (.930" Thick).....	1.....	TBA
250.....	88250R.....	Race, RO / MPRA 2nd Drum To Secondary Shaft.....	1.....	TBA
251.....	88251R.....	Thrust Bearing, RO / MPRA 1st Gear To Low Drum (Mainshaft).....	1.....	TBA
252.....	88418.....	Race, RO / MPRA 1st Gear To Low Drum (Mainshaft).....	1.....	TBA
253.....	88253R.....	Collar, RO 2nd Drum To Bearing(Secondary Shaft) (*Specify Thickness .663" To .981").....	1.....	TBA
253.....	88253RA.....	Collar, MPRA 2nd Drum To Bearing (1.145" Thick) (Secondary Shaft).....	1.....	TBA
254.....	88689R.....	Roller Bearing, RO / MPRA Bell Housing To Countershaft (2.442" OD).....	1.....	TBA
255.....	88255R.....	Roller Bearing, RO / MPRA Case To Secondary Shaft.....	1.....	TBA
257.....	88257R.....	Bearing, RO / MPRA Thrust Collar To 3rd Gear (Countershaft).....	1.....	TBA
259.....	88259R.....	Collar With Race, RO / MPRA Counter Shaft To 3rd Gear.....	1.....	TBA
260.....	88417A.....	Caged Needle Brg, RO / MPRA Collar To 4th Gear # 223 (Main) (.930") (Also RO #220).....	1-2.....	TBA
260.....	88417B.....	Caged Needle Bearing, MPRA 2nd Drive Gear #247 (1.460" OD)(.930" Thick).....	1.....	TBA
260.....	88417B.....	Roller Brg, RO / MPRA 3rd Gr Countershaft (.930") (Also MPRA 4th Gear Main #220).....	1-2.....	91028-PF4-A01
263.....	88417R.....	Bearing, RO / MPRA Thrust Collar To 3rd Gear (Countershaft).....	1.....	TBA
267.....	88267R.....	Collar, RO / MPRA 2nd To 4th Gear (Countershaft) (*Specify Thickness .909" To .921").....	1.....	TBA
268.....	88268R.....	Caged Needle Bearing, RO / MPRA 4th Gear (Countershaft) (Use 90236B).....	1.....	TBA
271.....	88271R.....	Caged Needle Bearing, RO / MPRA Reverse Gear (Countershaft) (Use 90279B).....	1.....	TBA
272.....	88272R.....	Collar, RO / MPRA Reverse Gear (Countershaft) (Use 90278D).....	1.....	TBA
274.....	88274R.....	Ball Bearing, RO / MPRA Countershaft To Case (2.670" OD).....	1.....	TBA
274.....	88423BC.....	Ball Bearing, RO / MPRA Mainshaft To Case (2.952" OD).....	1.....	TBA
278.....	88278R.....	Collar W/Race, RO / MPRA Low Gear (Countershaft) (Also RO / MPRA Rev Gr Counter).....	1-2.....	TBA
279.....	88279R.....	Caged Needle Brg, RO / MPRA Low Gear (Counter) (Also RO / MPRA Rev Ge Counter).....	1-2.....	TBA
283.....	88283R.....	Cased Bearing, RO / MPRA Reverse Idler (14 Rollers).....	1.....	TBA
GASKETS & RUBBER COMPONENTS				
NI.....	78502G.....	O-Ring, Converter Hub, Green, All.....	1.....	TBA
TECHNICAL MANUALS				
400.....	TMACRO.....	Technical Manual, RO (Integra) 1990.....	1.....	TBA
ELECTRICAL COMPONENTS				
SEE HONDA/ACURA SOLENOID QUICK REF FOR SOLENOIDS & PRESS SWITCHES				
436.....	88958R.....	Speed Sensor, RO/MPRA.....	1.....	TBA
MISCELLANEOUS COMPONENTS				
481.....	88481.....	Spring & Ball, Reverse Idler, *Specify Trans Tag*.....	1.....	TBA
PUMP COMPONENTS				
529.....	88813R.....	Converter Reactor, RO/MPRA.....	1.....	TBA
530.....	88201.....	Pump Gears, RO / MPRA (38 Spline Gear) 28 Teeth (.470" Thick).....	1.....	TBA
DRUMS				
550.....	88815R.....	Drum, RO / MPRA 4th Clutch (Mainshaft) (Use 555E).....	1.....	TBA
552.....	88736R.....	Drum, RO 2nd Clutch (Secondary Shaft) (1.455" Nose).....	1.....	TBA
552.....	88736RA.....	Drum, MPRA 2nd Clutch (Secondary Shaft) (1.300" Nose).....	1.....	TBA
554.....	88734C.....	Drum, RO / MPRA Low Clutch (Mainshaft).....	1.....	TBA
555.....	88815R.....	Drum, RO / MPRA 3rd Clutch (Countershaft) (Also RO / MPRA 4th Clutch (Mainshaft)).....	1-2.....	TBA
SPRAGS & ONE WAY CLUTCHES				
658.....	88727B.....	Sprag, RO / MPRA Low (Countershaft).....	1.....	TBA
SHAFTS & DIFFERENTIALS				
672.....	88202R.....	Shaft, MPRA Main (39 Teeth) No Groove.....	1.....	TBA
672.....	88202RA.....	Shaft, RO Main (34 Teeth) No Groove.....	1.....	TBA
672.....	88202RB.....	Shaft, RO Main (32 Teeth) 1 Groove.....	1.....	TBA
675.....	88983R.....	Shaft, RO Secondary (.195" Thick Flange).....	1.....	TBA
675.....	88983RA.....	Shaft, MPRA Secondary (.158" Thick Flange).....	1.....	TBA
676.....	88814R.....	Countershaft, RO / MPRA (14 Teeth).....	1.....	TBA
689.....	88622R.....	Plate, RO/MPRA Oil Guide.....	1.....	TBA
690.....	88824R.....	Gear, RO / MPRA Park (Countershaft) (10 Lugs) 4 3/8" OD (3/8" Thick Lugs).....	1.....	TBA
715.....	88910R.....	Differential, RO (62 Teeth) 1 Groove (With Ball Bearings).....	1.....	TBA
715.....	88910R.....	Differential, RO / MPRA (62 Teeth) 2 Groove (With Ball Bearings).....	1.....	TBA
VALVE BODIES				

HONDA & ACURA

4-SPEED, INTEGRA (RO, MPRA)

ILL#	Part#		QTY	REF#
740.....	88200R.....	Valve Body, RO / MPRA Less Pump Gears.....	1.....	TBA
HOUSINGS & CASES				
747.....	88883R.....	Plate, RO Valve Body Separator Plate.....	1.....	TBA
747.....	88883RA.....	Plate, MPRA Valve Body Separator Plate.....	1.....	TBA
750.....	88701R.....	Bell Housing, RO.....	1.....	TBA
750.....	88701RA.....	Bell Housing, MPRA.....	1.....	TBA
759.....	88202R.....	Rear Cover W/Tubes, RO / MPRA.....	1.....	TBA
760.....	88204R.....	Case, RO / MPRA Main.....	1.....	TBA
795.....	88948.....	Nut, RO / MPRA Mainshaft (Left Hand Threads).....	1.....	TBA
796.....	88950D.....	Nut, RO / MPRA Countershaft (.845" ID) (Right Hand Threads).....	1.....	90202-PF4-010
GEARS				
800.....	88817R.....	Gear, RO 1st (Mainshaft) (17 Teeth) (No Groove).....	1.....	293407
800.....	88817RA.....	Gear, MPRA 1st (Mainshaft) (17 Teeth) (1 Groove).....	1.....	TBA
801.....	88825R.....	Gear, MPRA 1st (Countershaft) (45 Teeth, 1 Groove).....	1.....	TBA
801.....	88825G.....	Gear, RO 1st (Countershaft) (45 Teeth, 4 Groove).....	1.....	TBA
803.....	88986R.....	Gear, RO 2nd (Secondary Shaft) (34 Teeth).....	1.....	TBA
803.....	88986RA.....	Gear, MPRA 2nd (Secondary Shaft) (39 Teeth).....	1.....	TBA
803.....	88986RB.....	Gear, RO 2nd (Secondary Shaft) (32 Teeth).....	1.....	TBA
804.....	88819R.....	Gear, RO 2nd (Countershaft) (40 Teeth) 1990.....	1.....	317973
804.....	88819RA.....	Gear, MPRA 2nd (Countershaft) (46 Teeth) 1991-93.....	1.....	358150
805.....	88828R.....	Gear, RO 2nd Drive (Secondary Shaft) (27 Teeth, No Groove).....	1.....	TBA
805.....	88828RA.....	Gear, RO 2nd Drive (Secondary Shaft) (26 Teeth, 1 Groove).....	1.....	TBA
805.....	88828RB.....	Gear, MPRA 2nd Drive (Secondary Shaft) (31 Teeth, No Groove).....	1.....	TBA
807.....	88820R.....	Gear, RO 3rd (Countershaft) (33 Teeth) 1990.....	1.....	TBA
807.....	88820RA.....	Gear, MPRA 3rd (Countershaft) (38 Teeth) 1991-93.....	1.....	358154
809.....	88826R.....	Gear, RO 4th (Mainshaft) (40 Teeth) (2.620" Tall).....	1.....	TBA
809.....	88826RA.....	Gear, MPRA 4th (Mainshaft) (40 Teeth) (2.450" Tall).....	1.....	TBA
809.....	88826RB.....	Gear, RO 4th (Mainshaft) (37 Teeth).....	1.....	TBA
810.....	88818R.....	Gear, RO / MPRA 4th (Countershaft) (29 Teeth).....	1.....	TBA
810.....	88818RA.....	Gear, RO 4th (Countershaft) (30 Teeth).....	1.....	TBA
816.....	88821R.....	Gear, RO / MPRA Reverse (Countershaft) (40 Teeth).....	1.....	TBA
818.....	88823B.....	Gear, RO / MPRA Reverse Idler (24 Teeth).....	1.....	TBA
819.....	88625R.....	Pin, RO / MPRA Reverse Idler Support.....	1.....	TBA
820.....	88626R.....	Bracket, RO / MPRA Reverse Idler.....	1.....	TBA
830.....	88822AA.....	Selector, RO / MPRA Reverse (Counter) (2.275" OD Where Fork Rides) (Left Angled Teeth On Reverse Side, Pointed Teeth On 4th Gear Side).....	1.....	TBA
SERVO, FORKS, REGULATORS, PISTONS & MISCELLANEOUS				
835.....	88822R.....	Hub, RO / MPRA Reverse (Countershaft).....	1.....	TBA
840.....	88624R.....	Shift Fork, RO / MPRA.....	1.....	TBA
850.....	88141R.....	Cushion, RO/MPRA (Replaces Belleville Spring).....	1.....	TBA
850.....	88141RA.....	Cushion, RO / MPRA 2nd/3rd/4th Cl (4.200" OD) (.078" Thk) (Waved Replaces Beveled).....	1-3.....	TBA
850.....	88141RB.....	Cushion, RO/MPRA 4th Clutch (4.200" OD)(.072" Thick).....	1.....	TBA
852.....	88143R.....	Cushion, RO / MPRA 2nd Clutch (Use 60850C).....	1.....	TBA
857.....	88144R.....	Cushion, RO / MPRA Low Clutch.....	1.....	TBA
880.....	88918R.....	Wire Snap Ring, RO / MPRA Holds 4th Gear To Mainshaft (Use 60881A).....	1.....	TBA
881.....	88918RA.....	Wire Snap Ring, RO / MPRA Holds 4th Gear To Mainshaft.....	1.....	TBA
887.....	88627R.....	Split Washer, RO / MPRA Secondary Shaft (.079") (2 Per Pack).....	1.....	TBA
887.....	88627RA.....	Split Washer, RO / MPRA Secondary Shaft (.080") (2 Per Pack).....	1.....	TBA
887.....	88627RB.....	Split Washer, RO / MPRA Secondary Shaft (.081") (2 Per Pack).....	1.....	TBA
887.....	88627RC.....	Split Washer, RO / MPRA Secondary Shaft (.082") (2 Per Pack).....	1.....	TBA
900.....	80811R.....	Servo Body Assembly, RO / MPRA.....	1.....	TBA
924.....	88946R.....	Regulator, RO / MPRA.....	1.....	TBA
925.....	K88998R.....	Accumulator Assembly, RO / MPRA (Secondary Shaft Runs Through Body).....	1.....	TBA
960.....	88741R.....	Piston, RO / MPRA Low / 3rd / 4th Clu (4.555" OD) (1.585" ID) (Also MPRA 2nd Clu).....	1-4.....	TBA
962.....	88741RA.....	Piston, RO 2nd Clutch.....	1.....	TBA
964.....	88742R.....	Piston, RO / MPRA Low Clutch.....	1.....	TBA
970.....	88744R.....	Spring, RO / MPRA Low / 4th Clu (2.450" OD) (.238" OD Of Wire) (Also MPRA 2nd Clu).....	1-3.....	TBA
970.....	88744RA.....	Spring, RO / MPRA 3rd Clu (2.465" OD) (.268" OD Of Wire) Gold Colored Square Wire.....	1.....	TBA
972.....	88744RB.....	Spring, RO 2nd Clutch Return.....	1.....	TBA
972.....	88744RC.....	Spring, MPRA 2nd Clutch Return.....	1.....	TBA
980.....	88754R.....	Retainer, RO / MPRA 3rd / 4th Clutch (2.450" OD) (1.600" ID) (Also MPRA 2nd Clutch).....	1-3.....	TBA
980.....	88754RA.....	Retainer, RO / MPRA Low Clutch.....	1.....	TBA
982.....	88754RB.....	Retainer, RO 2nd Clutch Return.....	1.....	TBA
982.....	88754RC.....	Retainer, MPRA 2nd Clutch Return (Use 90980B).....	1.....	TBA
993.....	88628R.....	Shift Rod, RO / MPRA (Internal).....	1.....	TBA

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4-SPEED, INTEGRA (RO, MPRA)

ILL#	Part#		QTY	REF#
995.....	K88629R	Park Pawl Assembly, RO / MPRA.....	1.....	TBA
996.....	88631M	Fitting, RO / MPRA Cooler Line (1 1/2" Long) Holds Cooler Line To Bell.....	1.....	TBA
996.....	88631MA.....	Fitting, RO/MPRA Cooler Line (4 5/8" Long).....	1.....	TBA