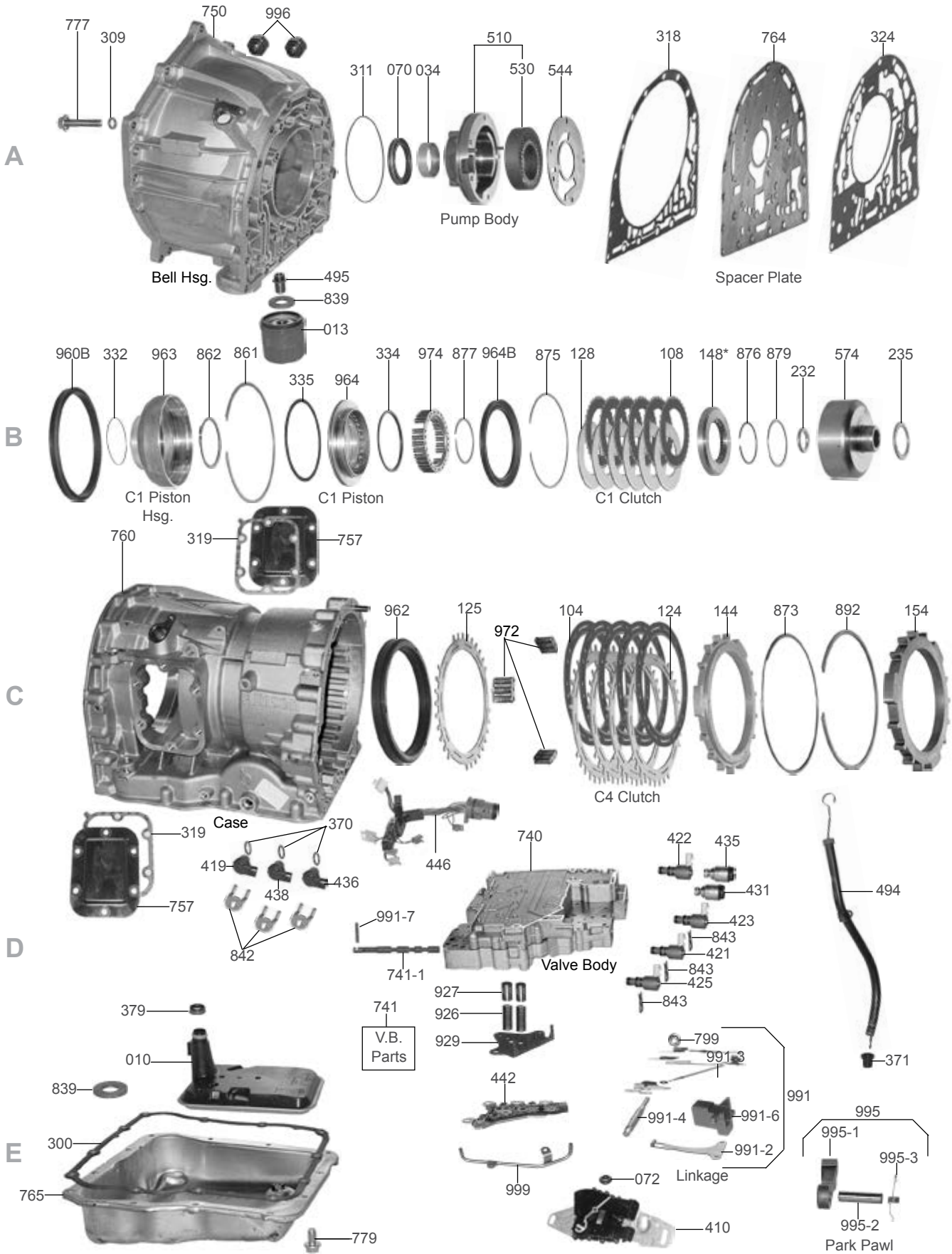
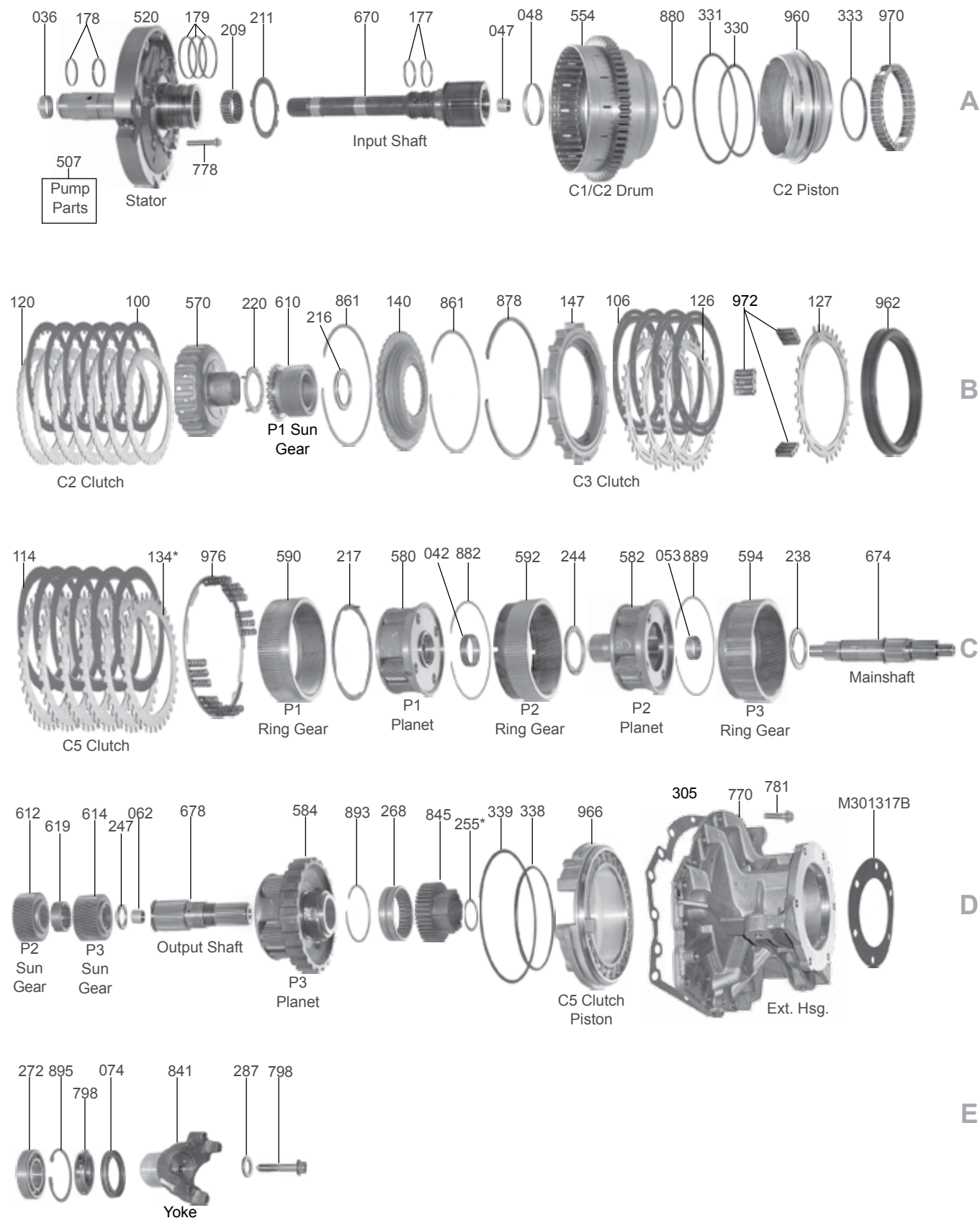


ALLISON LT 1000, 2000, 2400



ALLISON LT 1000, 2000, 2400



GM

E



ALLISON LT 1000, 2000, 2400

ILL#	Part#		QTY	REF#
OVERHAUL KITS & PISTON KITS				
NI.....	K37900.....	Overhaul Kit, 1000/2000/2400 Allison (W/ Pistons) 2000-05.....	1.....	N/A
NI.....	K37900X.....	Overhaul Kit, 1000/2000/2400 Allison (W/Out Pistons) 2000-05.....	1.....	N/A
NI.....	K37900A.....	Overhaul Kit, 1000/2000/2400 Allison (W/ Pistons) 2006-Up.....	1.....	N/A
NI.....	K37900AX.....	Overhaul Kit, 1000/2000/2400 Allison (W/Out Pistons) 2006-Up.....	1.....	N/A
NI.....	K37900-99.....	Piston Kit, 1000/2000/2400 Allison (4-Pistons) 2000-05.....	1.....	N/A
NI.....	K37900A-99.....	Piston Kit, 1000/2000/2400 Allison (3-Pistons) 2006-Up.....	1.....	N/A
MASTER L/STEEL KITS				
NI.....	DK3700S.....	Master L/Steels Kit, 1000/2000/2400 Allison (W/ Pistons) 2000-05.....	1.....	N/A
NI.....	DK3700XS.....	Master L/Steels Kit, 1000/2000/2400 Allison (W/Out Pistons) 2000-05.....	1.....	N/A
NI.....	DK3700AS.....	Master L/Steels Kit, 1000/2000/2400 Allison (W/ Pistons) 2006-Up.....	1.....	N/A
NI.....	DK3700AXS.....	Master L/Steels Kit, 1000/2000/2400 Allison (W/Out Pistons) 2006-Up.....	1.....	N/A
MASTER W/STEELS KITS				
NI.....	DK3700.....	Master W/Steels Kit, 1000/2000/2400 Allison (W/ Pistons) 2000-05.....	1.....	N/A
NI.....	DK3700X.....	Master W/Steels Kit, 1000/2000/2400 Allison (W/Out Pistons) 2000-05.....	1.....	N/A
NI.....	DK3700A.....	Master W/Steels Kit, 1000/2000/2400 Allison (W/ Pistons) 2006-Up.....	1.....	N/A
NI.....	DK3700AX.....	Master W/Steels Kit, 1000/2000/2400 Allison (W/Out Pistons) 2006-Up.....	1.....	N/A
FILTERS				
010.....	37711.....	Filter, 1000/2000 Allison Shallow Pan, 1st Design, 2000-E06.....	1.....	29537965
010.....	37711A.....	Filter, 1000/2000 Allison Shallow Pan, 2nd Design, E06-Up.....	1.....	29542833
010.....	37710.....	Filter, 1000/2000 Allison Deep Pan, 1st Design, 2000-09.....	1.....	29537966
010.....	37710A.....	Filter, 1000/2000 Allison Deep Pan, 2nd Design, 2010-Up.....	1.....	29542824
013.....	37712.....	Filter, Spin-On 1000/2000 Allison, External 2000-Up.....	1.....	29531007
BUSHINGS				
030.....	K37901.....	Bushing Kit, 1000/2000 Allison 2000-Up.....	1.....	TBA
034.....	37005.....	Bushing, 1000/2000 Allison Pump Body 2000-Up.....	1.....	29536703
036.....	37002A.....	Bushing, 1000/2000 Allison Stator (Front) 2000-Up.....	1.....	TBA
042.....	37006.....	Bushing, 1000/2000 Allison P1 Planet (1.990" ID) 2000-Up.....	1.....	TBA
047.....	37007.....	Bushing, 1000/2000 Allison Input Shaft (Rear) (.790" ID) 2000-Up.....	1.....	TBA
048.....	37009.....	Bushing, 1000/2000 Allison C1/C2 Drum 2000-Up.....	1.....	TBA
053.....	37002A.....	Bushing, 1000/2000 Allison P2 Planet (1.440" ID) 2000-Up.....	1.....	TBA
062.....	37004A.....	Bushing, 1000/2000 Allison Output Shaft Pilot (.793" ID) 2000-Up.....	1.....	TBA
METAL CLAD SEALS				
070.....	37151.....	Seal, 1000/2000 Allison Front (Pump) 2000-Up.....	1.....	29536299
072.....	38511.....	Seal, 1000/2000 Allison Manual Lever 2000-Up.....	1.....	8623056
074.....	11850.....	Seal, 1000/2000 Allison Rear 2WD & 4x4 2000-Up.....	1.....	29536379
FRICTIONS				
100.....	37102.....	Friction, C2 Clutch .098", 24T, 7.510" OD, 2000-Up.....	6.....	29530313
100.....	K37102.....	Alto PowerPack® C2 Clutch, 2000-05.....	1.....	152756
100.....	K37102A.....	Alto PowerPack® C2 Clutch, 2006-Up.....	1.....	152756A
100.....	37102GPZ.....	Friction, C2 Clutch .098", 24T, 7.510" OD, (Raybestos GPZ) 2000-Up.....	6.....	GPZ175
100.....	K37102TQ.....	TorqKit, C2 Clutch, 7-GPZ Frict, 8-Steels, 2000-Up.....	1.....	RGpz-1002
104.....	37103.....	Friction, C4 Clutch .098", 117T, 8.670" OD, 2000-Up.....	5.....	29531049
104.....	37103B.....	Friction, C4 Clutch (Waved) .071", 117T, 8.670" OD 2009-Up.....	5.....	29546270
104.....	K37104.....	Alto PowerPack® C4 Clutch, 2000-05.....	1.....	152758
104.....	K37104A.....	Alto PowerPack® C4 Clutch, 2006-Up.....	1.....	152758A
104.....	37103GPZ.....	Friction, C4 Clutch .098", 117T, 8.670" OD, (Raybestos GPZ) 2000-Up.....	5.....	GPZ195
104.....	K37104TQ.....	TorqKit, C4 Clutch, 6-GPZ Frict, 5-Steels, 1-Spring Plate, 2000-2010.....	1.....	RGpz-1014
104.....	K37104ATQ.....	TorqKit, C4 Clutch, 6-GPZ Frict, 6-Steels, 2011-Up.....	1.....	RGpz-1024
106.....	37103.....	Friction, C3 Clutch .098", 117T, 8.670" OD, 2000-Up.....	4.....	29531049
104.....	37103B.....	Friction, C3 Clutch (Waved) .071", 117T, 8.670" OD 2009-Up.....	4.....	29546270
106.....	K37103.....	Alto PowerPack® C3 Clutch, 2000-05.....	1.....	152757
106.....	K37103A.....	Alto PowerPack® C3 Clutch, 2006-Up.....	1.....	152757A
106.....	37103GPZ.....	Friction, C3 Clutch .098", 117T, 8.670" OD, (Raybestos GPZ) 2000-Up.....	4.....	GPZ195
106.....	K37103TQ.....	TorqKit, C3 Clutch, 5-GPZ Frict, 4-Steels, 1-P1 Spacer, 1-Spring Plate, 2000-2010.....	1.....	RGpz-1013
106.....	K37103ATQ.....	TorqKit, C3 Clutch, 5-GPZ Frict, 5-Steels, 1-P1 Spacer, 2011-Up.....	1.....	RGpz-1023
108.....	37101.....	Friction, C1 Clutch .098", 36 T, 3.235" ID (External Teeth) 2000-Up.....	6.....	29530312
108.....	37101B.....	Friction, C1 Clutch .071", 36 T, 3.235" ID (External Teeth) 2009-Up.....	7.....	29546276
108.....	K37101.....	Alto PowerPack® C1 Clutch, 2000-05.....	1.....	152755
108.....	K37101A.....	Alto PowerPack® C1 Clutch, 2006-Up.....	1.....	152755A
108.....	37101GPZ.....	Friction, C1 Clutch, *1-Sided, O.D. Spline, *Must Use W/ 37111GPZ* (Raybestos GPZ).....	6.....	GPZ190
128.....	37111GPZ.....	Friction, C1 Clutch, *1-Sided, I.D. Spline, * Must Use W/ 37101GPZ* (Raybestos GPZ).....	6.....	GPZ185

ALLISON LT 1000, 2000, 2400

ILL#	Part#		QTY	REF#
128.....	K37101TQ.....	TorqKit, C1 Clutch, 8-OD Spline, 8-ID Spline GPZ Frict, 1-.086" & 1-.220" Apply Plate, 00-Up.....	1.....	RGPZ-1001
114.....	371105.....	Friction, C5 Clutch .098", 115T, 8.660" OD, 2000-Up.....	6.....	29537393
114.....	K37105.....	Alto PowerPack® C5 Clutch, 2000-Up.....	1.....	152759
119.....	K37F.....	Friction Module, 2000-11/09.....	1.....	RCP96-142
119.....	K37BF.....	Friction Module, 12/09-Up.....	1.....	RCP96-281
119.....	K37GPZF.....	Friction Module, W/ Ray GPZ C1(1-Sided)/C2/C3/C4 Frictions, 2000-Up.....	1.....	RGPZ-1001
STEELS				
120.....	37112.....	Steel, C2 Clutch .086", 42T, 6.300" ID, 2000-Up.....	7.....	29530315
120.....	37112A.....	Steel, C2 Clutch .067", 42T, 6.300" ID, 2000-Up.....	7.....	TBA
124.....	37113.....	Steel, C4 Clutch, Flat, .098", 27T, 7.100" ID, 11-Slots, 2000-Up.....	4.....	29531048
125.....	37122.....	Steel, C4 Clutch, Front, Apply, 11-Slots, .125", 27 Narrow & 3 Wide Teeth, 2000-Up.....	1.....	29535637
125.....	37122A.....	Steel, C4 Clutch, Front, Apply, 14-Slots, .125", 27 Narrow & 3 Wide Teeth, 2000-Up.....	1.....	29532192
126.....	37113.....	Steel, C3 Clutch, Flat, .098", 27T, 7.100" ID, 11-Slots, 2000-Up.....	3.....	29531048
127.....	37122.....	Steel, C3 Clutch, Front, Apply, 11-Slots, .125", 27 Narrow & 3 Wide Teeth, 2000-Up.....	1.....	29535637
127.....	37122A.....	Steel, C3 Clutch, Front, Apply, 14-Slots, .125", 27 Narrow & 3 Wide Teeth, 2000-Up.....	1.....	29532192
128.....	37111.....	Steel, C1 Clutch .086", 34T, 4.745" OD (Internal Teeth) 2000-Up.....	6.....	29530314
134.....	37115.....	Steel, C5 Clutch .098", 36T, 7.105" ID, 2000-Up.....	5-6.....	29536482
134.....	37116.....	Steel, C5 Clutch .078", 36T, 7.105" ID (Selective) 2000-Up.....	AR.....	29536481
134.....	37115A.....	Steel, C5 Clutch .102", 36T, 7.105" ID (Selective) 2000-Up.....	AR.....	TBA
134.....	37115B.....	Steel, C5 Clutch .108", 36T, 7.105" ID (Selective) 2000-Up.....	AR.....	TBA
134.....	37117.....	Steel, C5 Clutch .118", 36T, 7.105" ID (Selective) 2000-Up.....	AR.....	29536483
PRESSURE PLATES				
140.....	37134A.....	Pressure Plate, C2 Clutch (.253" Thick At Edge) 39T, 3 Are Wider(26 Inner Splines).....	1.....	29531094
144.....	37132.....	Pressure Plate, C4 Clutch (.615" Thick) 12 Narrow Teeth & 3 Wide Teeth.....	1.....	29535640
146.....	37133.....	Pressure Plate, C3 Clutch (Bottom) 2000-Up.....	1.....	29535639
147.....	37133A.....	Pressure Plate, C3 Clutch (Top) .690" (12 Narrow Teeth & 3 Wide, 6-Rivets, 3-Plastic Pads).....	1.....	29535648
148.....	37131A.....	Pressure Plate, C1 Clutch (5.60mm) 17 Internal Teeth (4.725" OD) 2000-Up.....	1.....	29542420
148.....	37131B.....	Pressure Plate, C1 Clutch (5.90mm) 17 Internal Teeth (4.725" OD) 2000-Up.....	1.....	29542421
148.....	37131C.....	Pressure Plate, C1 Clutch (6.30mm) 17 Internal Teeth (4.725" OD) 2000-Up.....	1.....	29542422
148.....	37131D.....	Pressure Plate, C1 Clutch (6.80mm) 17 Internal Teeth (4.725" OD) 2000-Up.....	1.....	29542423
148.....	37131E.....	Pressure Plate, C1 Clutch (7.30mm) 17 Internal Teeth (4.725" OD) 2000-Up.....	1.....	29542424
154.....	37135.....	Pressure Plate, C5 Clutch (.707") 12 Narrow Teeth & 3 Wide Teeth 2000-Up.....	1.....	29531058
VALVE BODY KITS				
165.....	K37908.....	Valve Body Kit Allison 1000/2000/2400 5-Speed, 2001-04 (Transgo).....	1.....	Allison SK
165.....	ALLISON-JR.....	Valve Body Kit Allison 1000/2000/2400 6-Speed, 2005-09 (Transgo).....	1.....	Allison-JR
165.....	K37908R.....	Valve Body Kit Allison 1000/2000/2400, 2001-10 (RatioTek).....	1.....	RT-A01-PR
165.....	K37908RA.....	Valve Body Kit Allison 1000/2000/2400, 2011-15 For 400HP To 800HP (RatioTek).....	1.....	RT-A11-PR
165.....	K37908RB.....	Valve Body Kit Allison 1000/2000/2400, 2011-15 For 800HP To 1200HP (RatioTek).....	1.....	RT-A11-PRX
SEALING RINGS				
175.....	K37903.....	Ring Kit, 1000-2000 Allison (Vespel) 2000-Up.....	1.....	TBA
177.....	37303.....	Ring, 1000/2000 Allison Input Shaft (Vespel) 2000-Up.....	2.....	29536405
178.....	37300.....	Ring, 1000/2000 Allison Stator Shaft (Front) (Vespel) 2000-Up.....	1.....	TBA
178.....	37301.....	Ring, 1000/2000 Allison Stator Shaft (Center) (Vespel) 2000-Up.....	1.....	TBA
179.....	37302.....	Ring, 1000/2000 Allison Stator To C1/C2 Drum (Rear) (Vespel) 2000-Up.....	3.....	29538940
WASHERS & BEARINGS				
209.....	37420.....	Caged Needle Bearing, 1000/2000 Allison Stator Shaft (Rear) 2000-Up.....	1.....	29531013
211.....	37401.....	Washer, 1000/2000 Allison Stator To C1/C2 Drum (3 Tab) (Plastic) 2000-Up.....	1.....	29531035
216.....	37421.....	Brg W/Races, P1 Sun Gear To P1 Planet (.131" Thick, 2.839" OD, 2.060" ID) 2000-Up.....	1.....	29531095
217.....	37402.....	Wsh, P1 Planet Ring Gr To P2 Planet Ring Gr (2 Tab Plastic)(6-11/16" OD) 00-Up.....	1.....	29536862
220.....	37403.....	Washer, C2 Hub To P1 Sun Gear, 1st Des (.064" Thick, 2.285" ID) 2000-Up.....	1.....	TBA
220.....	37403A.....	Washer, C2 Hub To P1 Sun Gear, 2nd Des (.107" Thick, 3.305" OD At Tabs) 2000-Up.....	1.....	TBA
220.....	37403B.....	Washer, C2 Hub To P1 Sun Gear, 3rd Des (.107" Thick, 3.425" OD At Tabs) 2000-Up.....	1.....	29531089
232.....	37422.....	Bearing W/Races, Input Shaft To C1 Hub, 1st Des (1.735" OD) 2000-04.....	1.....	29537515
232.....	37422A.....	Bearing W/Races, Input Shaft To C1 Hub, 2nd Des (2.120" OD) 2005-Up.....	1.....	29539501
235.....	37423.....	Brg W/Races, 1000/2000 C1 CI Hub To C2 CI Hub (.140" Thick, 2.598" OD, 1.916" ID).....	1.....	29533190
238.....	37421.....	Brg W/Races, P2 Planet To P2 Sun Gear (2.060" ID) 2000-06.....	1.....	29531095
238.....	37421A.....	Brg W/Races, P2 Planet To P2 Sun Gear (1.890" ID) 2007-Up.....	1.....	TBA
244.....	37425.....	Bearing W/Races, 1000/2000 P1 Planet To P2 Planet (.150" Thick, 3.393" OD, 2.490" ID).....	1.....	29531106
247.....	37422.....	Bearing W/Races, P3 Sun Gear To Output Shaft, 1st Des (1.735" OD) 2000-02.....	1.....	29537515
247.....	37422A.....	Bearing W/Races, P3 Sun Gear To Output Shaft, 2nd Des (2.120" OD) 2002-Up.....	1.....	29539501
255.....	37404.....	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.275mm) 2000-Up.....	1.....	29536850
255.....	37404A.....	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.500mm) 2000-Up.....	1.....	29536850
255.....	37404B.....	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.725mm) 2000-Up.....	1.....	29536850



ALLISON LT 1000, 2000, 2400

ILL#	Part#		QTY	REF#
255.....	37404C.....	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.955mm) 2000-Up.....	1.....	29536850
255.....	37404D.....	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (1.200mm) 2000-Up.....	1.....	29536850
255.....	37404E.....	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (1.425mm) 2000-Up.....	1.....	29536850
255.....	37404F.....	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (1.650mm) 2000-Up.....	1.....	29536850
268.....	37427.....	Caged Needle Brg, Sits In Ext Hsg (.980" Thick, 3.740" OD,) Cast# INA NK8025.....	1.....	29531151
272.....	37428.....	Ball Bearing, Ext Hsg To Output Sh (.747" Thick, 3.348" OD, 1.770" ID) Cast# 6209C350.....	1.....	23047970
287.....	37746YS.....	Washer/Seal, 1000/2000 Allison Output Shaft Yoke (2WD) To Bolt (1.065" OD) 2000-Up.....	1.....	29536848

GASKETS & RUBBER COMPONENTS

300.....	37500.....	Gasket, 1000/2000 Allison Bottom Pan (Molded Rubber) 2001-Up.....	1.....	29536526
305.....	37506.....	Gasket, 1000/2000 Allison Extension Housing 2000-Up.....	1.....	29536941
309.....	37525.....	O-Ring, 1000/2000 Allison Bell Housing Bolt (Takes 10) 2000-Up.....	10.....	TBA
311.....	37526.....	O-Ring, 1000/2000 Allison Pump Body 2000-Up.....	1.....	29537620
317.....	100124.....	Gasket, 1000/2000 Allison Extension Housing To Transfer Case 2000-Up.....	1.....	TBA
318.....	37510.....	Gasket, *Spacer Plate To Main Case (Large Hole *Reversed In Picture) 2000-Up.....	1.....	29536478
319.....	11323.....	Gasket (Paper) 1000/2000 Allison PTO Cover To Case 2000-05.....	2.....	29501161
319.....	11323A.....	Gasket (Armstrong) 1000/2000 Allison PTO Cover To Case 2000-05.....	2.....	29501161
319.....	37509A.....	Gasket 1000/2000 Allison PTO Cover To Case 2006-Up.....	2.....	29531325
324.....	37508.....	Gasket, *Bell Hsg To Spacer Plate, Front (Small Hole *Reversed In Picture) 2000-Up.....	1.....	29541030
330.....	37542.....	Lip Seal, 1000/2000 Allison C2 Piston (Outer) (Small) 2000-Up.....	1.....	29542808
331.....	37542A.....	Lip Seal, 1000/2000 Allison C2 Piston (Outer) (Large) 2000-Up.....	1.....	29542809
332.....	37541.....	Lip Seal, 1000/2000 Allison C1 Piston Housing 2000-Up.....	1.....	29542812
333.....	37542B.....	Lip Seal, 1000/2000 Allison C2 Piston (Inner) 2000-Up.....	1.....	29542812
334.....	37541A.....	Lip Seal, 1000/2000 Allison C1 Piston (Inner) 2000-Up.....	1.....	29531293
335.....	37541B.....	Lip Seal, 1000/2000 Allison C1 Piston (Outer) 2000-Up.....	1.....	29542809
338.....	37545.....	Lip Seal, 1000/2000 Allison C5 Piston (Inner) 2000-Up.....	1.....	29536859
339.....	37545A.....	Lip Seal, 1000/2000 Allison C5 Piston (Outer) 2000-Up.....	1.....	29534894
370.....	37527.....	O-Ring, 1000/2000 Allison Speed Sensor 2000-Up.....	3.....	TBA
371.....	3292.....	Seal, 1000/2000 Allison Dipstick Tube 2000-Up.....	1.....	29536834
379.....	37531.....	Seal, 1000/2000 Allison Filter 2000-Up.....	1.....	29535601
387.....	37532.....	Seal, 1000/2000 Allison Drain Plug 2000-Up.....	1.....	TBA

TECHNICAL MANUALS

400.....	TMALLISON.....	Technical Manual, 1000/2000 Allison 5 Speed 2000-Up.....	1.....	TBA
----------	----------------	--	--------	-----

ELECTRICAL COMPONENTS

410.....	77947.....	Switch, 1000/2000 Allison MPLS/PRNDL (4 & 7 Pin Connectors) (Black Plastic) 2000-02.....	1.....	24229422
410.....	37988.....	Switch 1000/2000 MPLS/PRNDL (2 Conn) 2000-E03 (Brown Plastic, Replaces 77947).....	1.....	29540479
410.....	37988B.....	Switch, 1000/2000 MPLS/PRNDL (1 Conn) L2003-05.....	1.....	29541852
410.....	37988C.....	Switch, 1000/2000 MPLS/PRNDL (1 Conn) (Detent Lever & Mode Switch Assy) 2006-Up.....	1.....	29542692
419.....	37954.....	Sensor, 1000/2000 Allison Engine Speed 2000-Up (Also Fits Input & Output Speed Sensor).....	1-3.....	29536408
421.....	77926.....	Solenoid, 1000/2000 Shift ("D") 2000-Up (Also Fits "C" & "E" Shift & "G" Line Press L03-Up).....	1-4.....	29536833
422.....	77926.....	Solenoid, 1000/2000 Allison Shift ("C") 2000-Up.....	1.....	29536833
423.....	77926.....	Solenoid, 1000/2000 Allison Shift ("E") 2000-Up.....	1.....	29536833
NI.....	77926.....	Solenoid, 1000/2000 Allison Line Pressure Control ("G") L03-Up.....	1.....	29536833
425.....	77942.....	Solenoid, 1000/2000 Allison Trim ("F") (PWM / TCC) 2000-05.....	1.....	8683187
425.....	37942A.....	Solenoid, 1000/2000 Allison (PCS) TCC (Red Connector) 2006-Up.....	1.....	29541898
431.....	37959.....	Solenoid, 1000/2000 Allison Trim ("B") (.665" OD Snout) 2000-05.....	1.....	29533075
431.....	37959A.....	Solenoid, 1000/2000 Allison (PCS2) Press Control 2 (Brown Connector) 2006-Up.....	1.....	29541896
435.....	37958.....	Solenoid, 1000/2000 Allison Trim ("A") (.645" OD Snout) 2000-05.....	1.....	29533074
435.....	37958A.....	Solenoid, 1000/2000 Allison (PCS1) Press Control 1 (Black Connector) 2006-Up.....	1.....	29541895
436.....	37954.....	Sensor, 1000/2000 Allison Output Speed 2000-Up.....	1.....	29536408
438.....	37954.....	Sensor, 1000/2000 Allison Input / Turbine Shft Speed 2000-Up.....	1.....	29536408
NI.....	K37954.....	Repair Kit, Sensor Harness, Output / Input / Turbine Shft Speed 2000-Up.....	1.....	88987993
442.....	33943.....	Switch, Manifold Pressure, 6-Button Type, 2000-05.....	1.....	24222079
442.....	37990A.....	Switch, Manifold Pressure, 4-Button Type (Will Replace 6-Button Type) 2000-Up.....	1.....	29542585
445.....	K77971R.....	Repair Kit, GM Universal Park / Neut Switch Includes 7 & 4-Pin Harness, 2000-Up (Rostra).....	1.....	350-0077
445.....	77994ER.....	Repair Kit / Test Harness, Allison, External Harness (20 Pin) 2000-Up Rostra.....	1.....	350-0083
446.....	37955.....	Wire Harness, 1000/2000 Allison Internal (6 Solenoids) 2000-E03.....	1.....	29541371
446.....	37955R.....	Wire Harness, 1000/2000 Allison Internal (6 Solenoids) 2000-E03 (Rostra # 350-0072).....	1.....	29541371
446.....	37955A.....	Wire Harness, 1000/2000 Allison Internal (7 Solenoids) Late L03-05.....	1.....	29539792
446.....	37955C.....	Wire Harness, 1000/2000 Allison Internal, Chevy & GMC (Gray Conn) 2006-Up.....	1.....	29543336
446.....	37955D.....	Wire Harness, 1000/2000 Allison Internal, Except Chevy & GMC (Beige Conn) 2006-Up.....	1.....	29543334
495.....	37712T.....	Adapter Tube, Spin-On Filter To Bell Housing Or Cooler Manifold (1-1/14" Long) 2000-Up.....	1.....	29536298

PUMPS & PUMP COMPONENTS

500.....	37912.....	Pump Assembly, 31T Inner Gear, 2000-05.....	1.....	TBA
500.....	37912A.....	Pump Assembly, 22T Inner Gear, 2006-Up.....	1.....	TBA



ALLISON LT 1000, 2000, 2400

ILL#	Part#		QTY	REF#
507.....	37000-01K.....	Springs, 1000/2000 Lube Regulator & Converter Relief Valve Springs (2 Springs) 2000-03.....	1.....	TBA
507.....	A1LU-BST.....	Pump Lock-Up Valve, Race Only 2001-03 (Valve, Ball, Spring & End Plug) Transgo.....	1.....	AL1LUBST
507.....	A1LU-BST04.....	Pump Lock-Up Valve, Race Only 2004-06 (Valve, Ball, Spring & End Plug) Transgo.....	1.....	AL1LUBST04
507.....	37000-05K.....	Valve, 1000/2000 Allison C1 Clutch Fill & Exhaust Rate Valve With Teflon Seal (Sonnax).....	1.....	37000-05K
510.....	37916A.....	Pump Body W/Gears, 31T Inner Gear, 2000-05.....	1.....	29541145
510.....	37916B.....	Pump Body W/Gears, 22T Inner Gear, 2006-Up.....	1.....	TBA
510.....	K37916.....	Kit, Pump Body W/Gears & Plate, 22T Inner Gear, 2000-Up (AC Delco).....	1.....	29545809
520.....	37918A.....	Stator, 1000/2000 Allison (Cast # 29536681) 1st Design 2000-Up.....	1.....	TBA
520.....	37918B.....	Stator, 1000/2000 Allison (Cast # 2954.....) 2nd Design 2000-Up.....	1.....	TBA
520.....	37918C.....	Stator, 1000/2000 Allison 3rd Design 2000-Up.....	1.....	TBA
530.....	K37201A.....	Pump Gears, 1000/2000 Allison (31T Inner Gear) 2000-Up.....	1.....	TBA
530.....	K37201B.....	Pump Gears, 1000/2000 Allison (22T Inner Gear) 2000-Up.....	1.....	TBA
544.....	37202A.....	Pump Plate, 1000/2000 Allison (1st Design).....	1.....	29539583
544.....	37202B.....	Pump Plate, 1000/2000 Allison (2nd Design).....	1.....	29539583
DRUMS & CLUTCH HUBS				
554.....	37732A.....	Drum, 1000/2000 Allison C1/C2 Clutch (With 64 Teeth PTO Gear) 2000-Up.....	1.....	29542802
554.....	37732B.....	Drum, 1000/2000 Allison C1/C2 Clutch (Non PTO Type) 2000-Up.....	1.....	TBA
570.....	37742.....	Hub, C2 Cl (24T Outer) (3.325" Tall, 2.220" OD Nose) 1st Design (.355" Washer Tab Holes.....	1.....	29536962
570.....	37742A.....	Hub, C2 Cl (24T Outer) (3.325" Tall, 2.260" OD Nose) 2nd Design (.540" Washer Tab Holes).....	1.....	TBA
574.....	37741.....	Hub, C1 Clu (Outer) (3.100" Tall) 1st Design (Has Shoulder Where Bearing Rides).....	1.....	TBA
574.....	37741A.....	Hub, C1 Clutch (Outer) (3.100" Tall) 2nd Design (No Shoulder Where Bearing Rides).....	1.....	29539505
PLANETS, RING GEARS & SUN GEARS				
580.....	37747.....	Planet, P1 (4 Gear, No Groove)(Uses A 61 Teeth Sun Gear #610) 2000-Up.....	1.....	29541704
580.....	K37747.....	Planet Kit, P1 (Includes: 610, 590, 580).....	1.....	TBA
582.....	37748.....	Planet, P2 (4 Gear) (2 5/16" Long Neck) 2000-Up.....	1.....	29539510
582.....	K37748.....	Planet Kit, P2 (Includes: 592, 582, 602).....	1.....	TBA
584.....	37749.....	Planet, P3 (4 Gear, 1 Groove) (With 22 Parking Lugs) 2000-Up.....	1.....	29540500
584.....	K37749.....	Planet Kit, P3 (Includes: 594, 614, 584).....	1.....	TBA
NI.....	K37749G.....	Geartrain, P1, P2, P3 (Includes: 610, 590, 580, 592, 582, 594, 612, 614, 584).....	1.....	TBA
590.....	37751.....	Ring Gear, 1000/2000 P1 Planet (111 Teeth) (117 Outer Clutch Splines) 2000-Up.....	1.....	29541008
592.....	37752.....	Ring Gear, P2 Planet (111T) (117 Outer Cl Splines) 2 Notches For #217 Washer 2000-Up.....	1.....	29541707
594.....	37753.....	Ring Gear, 1000/2000 Allison P3 Planet (103 Teeth) (92 Outer Clutch Splines) 2000-Up.....	1.....	29539499
610.....	37756.....	Sun Gear, P1 Planet (Front) 61T, 26 Lugs (1st Design) Flat Where #220 Washer Rides.....	1.....	TBA
610.....	37756A.....	Sun Gear, P1 Planet (Front) 61T, 26 Lugs (2nd Des) Recessed Where #220 Wsh Rides.....	1.....	TBA
610.....	37756B.....	Sun Gear, P1 Planet (Front) 61T, 26 Lugs (3rd Des) Recessed Where #220 Wsh Rides.....	1.....	29537433
612.....	37757.....	Sun Gear, 1000/2000 Allison P2 Planet (57 Teeth) 1st Design (1.630" Thick).....	1.....	TBA
612.....	37757B.....	Sun Gear, 1000/2000 Allison P2 Planet (57 Teeth) 2nd Design (1.495" Thick).....	1.....	TBA
614.....	37758.....	Sun Gear, 1000/2000 Allison P3 Planet (49 Teeth) (1.828" Thick) 2000-Up.....	1.....	29541701
619.....	37441.....	Spacer, 1000/2000 Allison P2 Sun Gear To P3 Sun Gear (1st Design) (.669" Thick).....	1.....	TBA
619.....	37441A.....	Spacer, 1000/2000 Allison P2 Sun Gear To P3 Sun Gear (2nd Design) (.826" Thick).....	1.....	29541728
SHAFTS				
670.....	37851.....	Input Shaft, 1000/2000 (13 5/8" Long) 1st Design (Uses Bearing # 37422A) (1.705" OD).....	1.....	TBA
670.....	37851A.....	Input Shaft, 1000/2000 (13 5/8" Long) 2nd Design (Uses A Bearing #37422A)(2.120" OD).....	1.....	29539506
674.....	37859.....	Mainshaft, 1000/2000 Allison (10 1/8" Long) .790" OD Pilot On Both Ends 2000-Up.....	1.....	29536984
678.....	37858.....	Output Shaft, 1000/2000 Allison 2WD (7 5/16" Long) Uses A Slide-On Type Yoke 2000-Up.....	1.....	TBA
678.....	37858A.....	Output Shaft, 1000/2000 Allison 2WD (Uses A Bolt-On Type Yoke 2000-Up).....	1.....	TBA
678.....	37858B.....	Output Shaft, 1000/2000 Allison 4x4 (6 5/8" Long) Threaded On The Outside Diameter.....	1.....	TBA
VALVE BODIES (DACCO VB#)				
740.....	GM-4650.....	Valve Body, 1000/2000 Allison (6 Solenoid) 2000-E2004.....	1.....	TBA
740.....	GM-4651.....	Valve Body, 1000/2000 Allison (7 Solenoids) L2004-Up.....	1.....	TBA
VALVE BODIES				
740.....	37754A.....	Valve Body, 1000/2000 Allison (6 Solenoid) 2000-E2004.....	1.....	TBA
740.....	37754B.....	Valve Body, 1000/2000 Allison (7 Solenoids) L2004-Up.....	1.....	TBA
VALVE BODY COMPONENTS				
741-1.....	37940.....	Manual Valve, 1000/2000 Allison 2000-Up.....	1.....	TBA
741.....	37000-03.....	End Sleeve, 1000/2000 Allison F-Trim Valve (Sonnax).....	1.....	TBA
741.....	37000-02.....	Spring, 1000/2000 Allison E-Shift Valve (Sonnax).....	1.....	37000-02
741.....	37000-02BST.....	Bore Sizing Tool For 37000-02, 1000/2000 Allison.....	1.....	37000-02BST
HOUSINGS & CASES				
750.....	37381A.....	Bell Hsg, (Round Bell 6 1/2" Thick) 12 Bolt Cooler Manifold & 2-4 Bolt Mount Bosses.....	1.....	TBA
750.....	37381B.....	Bell Hsg, (Round Bell 6 1/2" Thick) 12 Bolt Cooler Manifold & No 4 Bolt Mount Bosses.....	1.....	TBA
750.....	37381C.....	Bell Hsg, (Round Bell 6 1/2" Thick) No 12 Bolt Cooler Manifold) Cast# 29536610.....	1.....	TBA

GM



ALLISON LT 1000, 2000, 2400

ILL#	Part#		QTY	REF#
750	37381D	Bell Hsg, (Chevy Bell 8 3/4" Thick) No 12 Bolt Cooler Manifold, Cast# 29537591	1	29540491
757	37383D	PTO Cover, 1000/2000 Allison (6 Bolt) 2000-Up	2	6774322
760	37701	Case, 1000/2000 Allison (With PTO) 2000-Up	1	29536606
764	37384	Spacer Plate, 1000/2000 Allison Bell Housing To Case (1st Design) 2000-Up	1	29541148
764	37384A	Spacer Plate, 1000/2000 Allison Bell Housing To Case (2nd Design)	1	TBA
765	37801A	Pan, 1000/2000 Allison Bottom, "Shallow" (2-1/2" Deep At Plug End) 2000-Up	1	29536524
765	37801B	Pan, 1000/2000 Allison Bottom, "Deep" (4-1/2" Deep At Plug End) 2000-Up	1	TBA
770	37760	Extension Housing, 1000/2000 Allison 2WD (6 3/8" Long) With 4 Bolt Flange 2000-Up	1	TBA
770	37760A	Extension Housing, 1000/2000 Allison 2WD (5 3/8" Long) Slip-In Yoke 2000-Up	1	TBA
770	37760B	Extension Housing, 1000/2000 Allison 4x4 (1st Design) 2000-9/23-04 (Aluminum)	1	29544804
770	37760C	Extension Housing, 1000/2000 Allison 4x4 (2nd Design) 9/24-04-Up (Aluminum)	1	29542109
798	37842	Bolt, 1000/2000 Allison 2WD Yoke To Output Shaft 2000-Up	1	29536847
NI	K37081	Nut Kit, 1000/2000, All Nuts, 2000-Up	1	TBA
798	37841A	Nut, 1000/2000 Output Shaft (4x4) (With 4 Notches On The Outside Diameter 2000-Up	1	29531231
799	37841B	Nut, 1000/2000 Allison Output Shaft (2WD, Bolt On Type)	1	TBA
839	37839	Magnet, Spin-On Filter, 2000-Up	1	TBA
841	37621	Yoke, 1000/2000 Allison Output Shaft (2WD) 2000-Up	1	15004046
842	37622	Bracket, 1000/2000 Allison Holds Speed Sensors On 2000-Up	3	TBA
845	37623	Reluctor, 1000/2000 Allison 2WD Output (40 Teeth) 1.980" Thick 2000-Up	1	29536591
845	37624	Spacer, 1000/2000 Allison 4x4 2000-Up	1	29541013

SNAP RINGS, PISTONS, SPRINGS & MISCELLANEOUS

NI	K37928	Kit, Snap Ring, 1000/2000/2400 2000-Up	1	TBA
926	37281	Spring, 1000/2000 Allison Accumulator 2000-Up	1-2	TBA
927	37996	Piston, 1000/2000 Allison Accumulator 2000-Up	1-2	TBA
929	37813	Cover, 1000/2000 Allison Accumulator 2000-Up	1	TBA
960	37764	Piston, 1000/2000 Allison C2 Clutch (Aluminum) Cast # 29536100 (2.850" Thick) 2000-Up	1	29542807
960	37856	Balance Piston, C2 Clutch (Bonded) (.550" Thick, 7 7/8" OD) 2000-05	1	29536105
962	37857	Piston, C3 & C4 Clutch (Bonded) (.840" Thick, 8 3/4" OD, 7-3/16" ID) 2000-Up	2	29537394
963	37762	Piston Housing, 1000/2000 Allison C1 Clutch (6 3/8" OD) 2000-Up (29536106 Or 29537992)	1	29542811
964	37762A	Piston, 1000/2000 Allison C1 Clutch (Aluminum) (Cast # 29536109) (5.925" OD) 2000-Up	1	29543239
964	37855	Balance Piston, C1 Clutch (Bonded) (5.925" OD) 2000-05	1	29536203
964	37855A	Balance Piston, C1 Clutch (Bonded) (6.00" OD) 2006-Up	1	29542815
966	37763	Piston, 1000/2000 Allison C5 Clutch (Aluminum) 2.165" Thick (10" OD) 4.550" ID 2000-Up	1	29536211
970	37735A	Springs W/Retainer, 1000/2000 C2 Cl Return (32 Springs, 5.775" OD, 2-Notches) 2000-Up	1	29542810
972	37735B	Springs W/Retain, C3 & C4 Cl Return (1st Des) Used W/11 Slot Steel (3-Sets Of 3-Springs)	2	29542191
972	37735C	Springs W/Retain, C3 & C4 Cl Return (2nd Des) Used W/14 Slot Steel (3-Sets Of 3-Springs)	2	TBA
974	37735D	Springs W/Retainer, 1000/2000 Allison C1 Clutch Return (28 Springs) 4.322" OD 2000-Up	1	29542814
976	37735E	Springs W/Retainer, Allison C5 Clutch Return (18 Springs) 9 3/4" OD, 1-Tab, 2000-Up	1	29531134
991	K37625	Linkage Assy, Internal (1st Design) Gold Color Manual Shaft W/ Hollow Roll Pin (7-Pcs)	1	TBA
991	K37625A	Linkage Assy, Internal (2nd Design) Black Manual Shaft With Solid Roll Pin (7-Pieces)	1	TBA
991-4	37626	Manual Shaft, 1000/2000 Allison (1st Design) Gold Color	1	TBA
991-4	37626A	Manual Shaft, 1000/2000 Allison (2nd Design) Black	1	TBA
991	37627	Roll Pin, 1000/2000 Allison Linkage (1st Design) Hollow	1	TBA
991	37627A	Roll Pin, 1000/2000 Allison Linkage (2nd Design) Solid	1	TBA
995	K37628	Park Pawl Assembly, 1000/2000 Allison (.709" OD Pin) (3 Pieces)	1	TBA
996	37629	Fitting, Cooler Line (Push-In) 2000-Up (1 1/8" At Flats, 1.375" Long)	1	TBA
996	37629A	Fitting, Cooler Line (Quick Connect) (Steel, 7/8"-14 Thread) (Teckpak) 2003-Up	1	116996L
996	37629B	Fitting, Cooler (Adapter-Can Use 00-02 Bell For 03-Up) (3/4"-16 Thread) (Teckpak) 03-Up	1	116996EL
999	37630	Oil Tube, 1000/2000 Allison Valve Body (7 7/8" Long)	1	TBA

