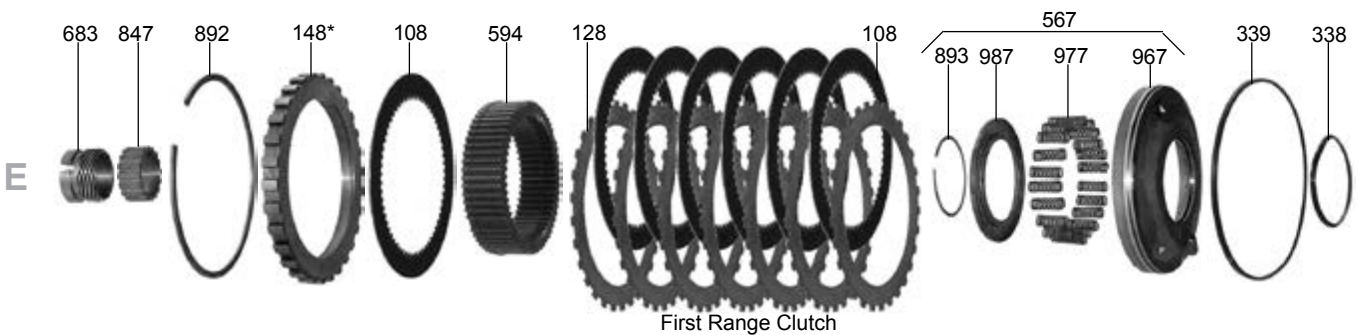
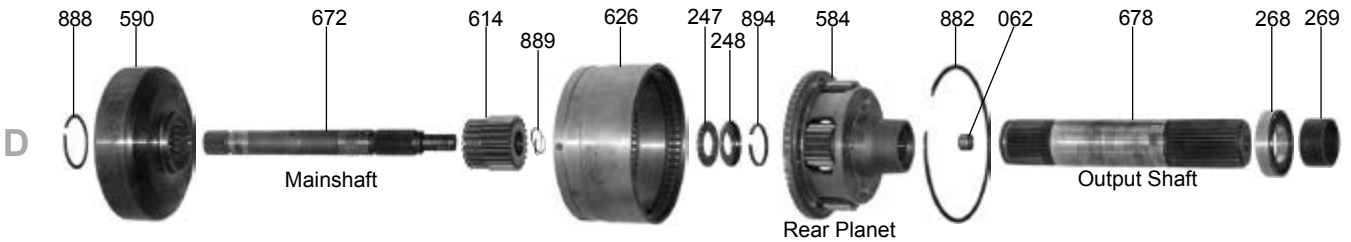
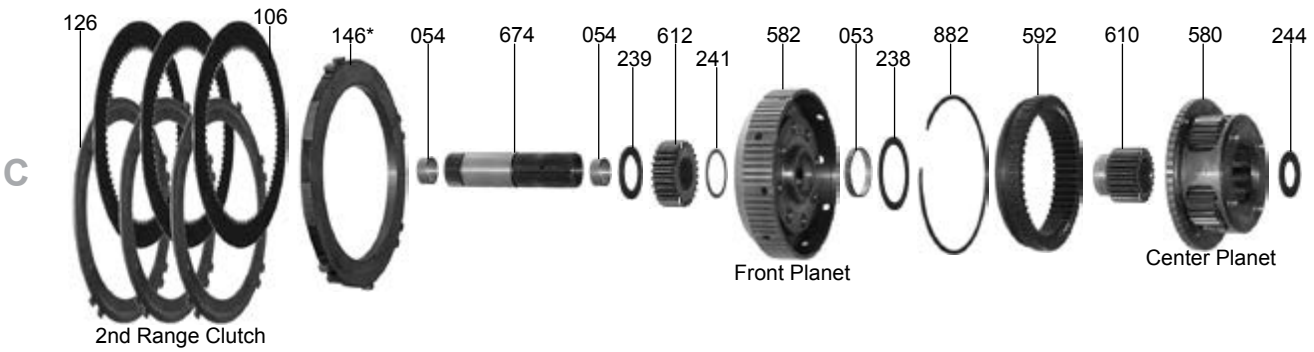
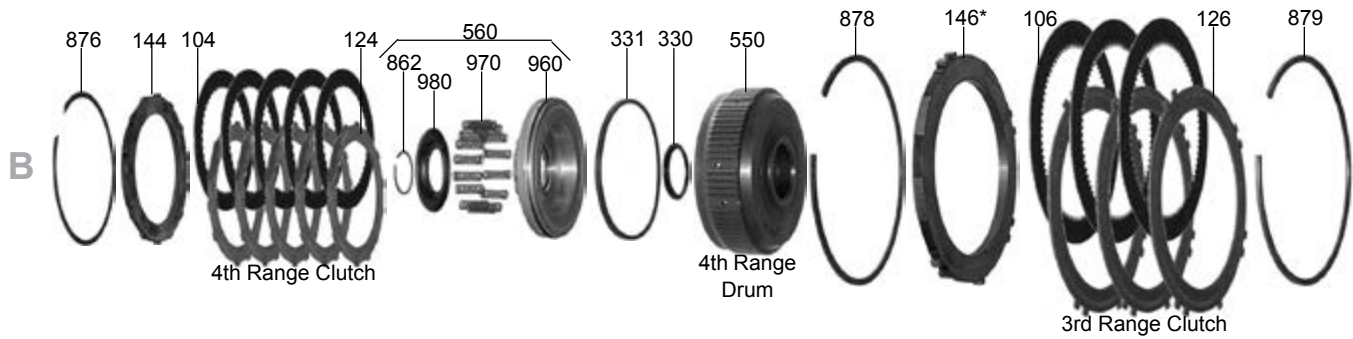
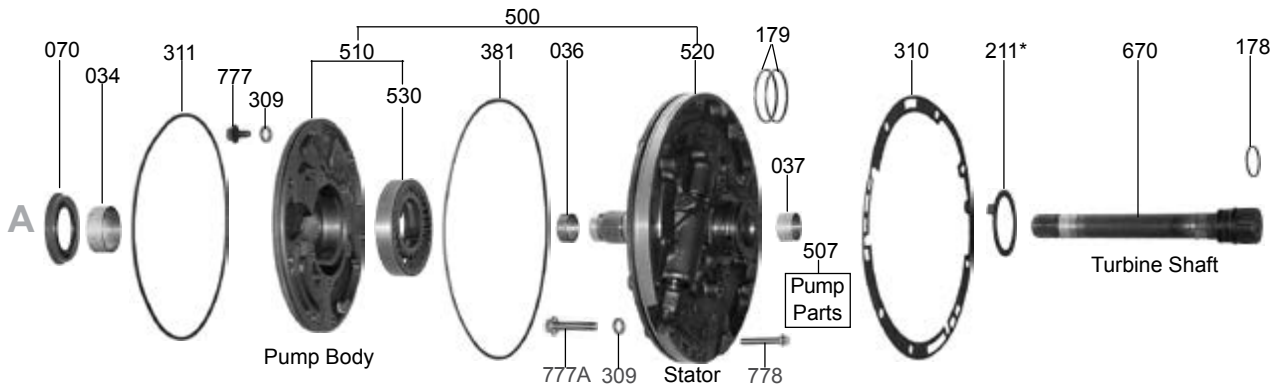
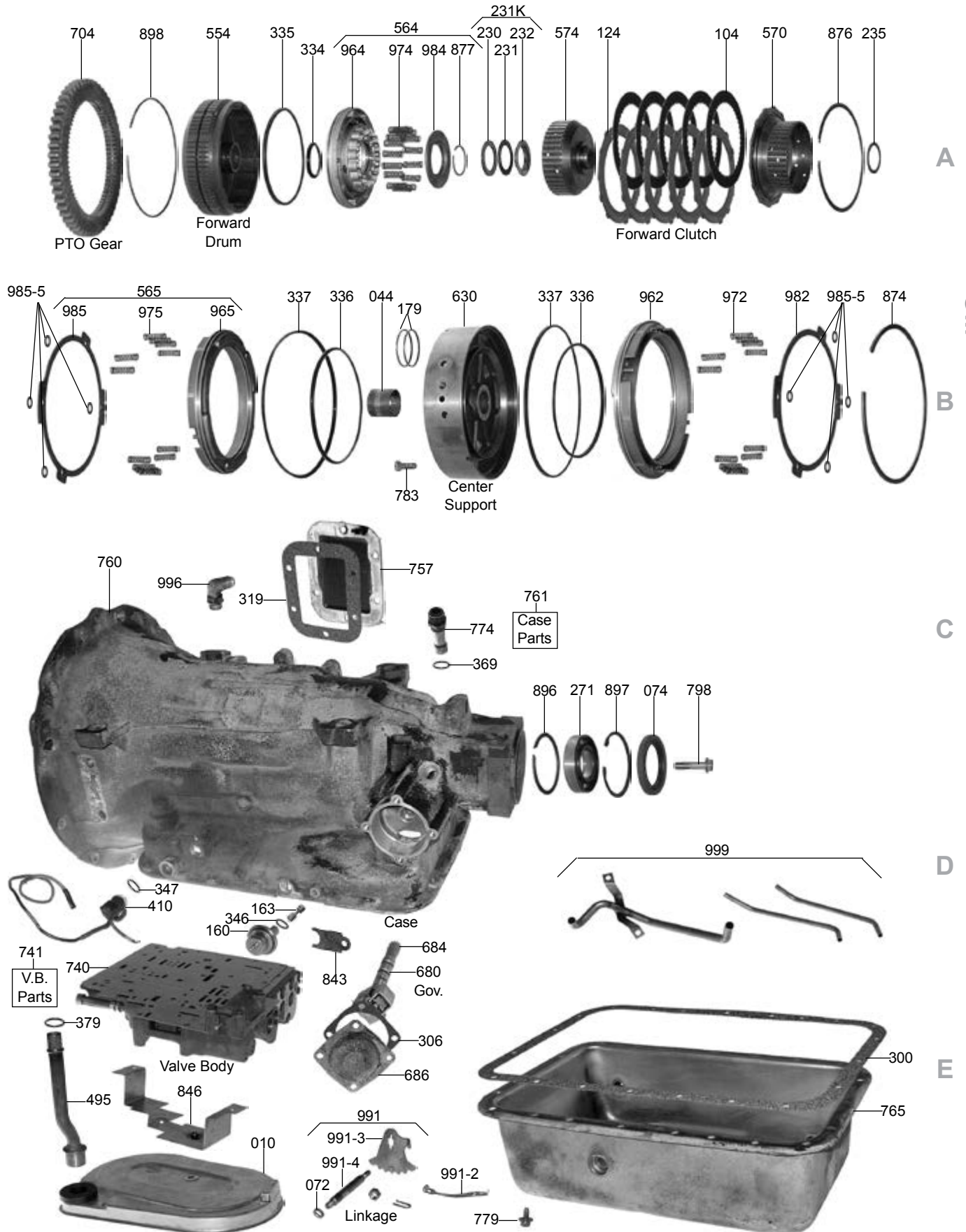


ALLISON AT 540







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ILL#	Part#		QTY	REF#
OVERHAUL KITS				
NI.....	K11900.....	Overhaul Kit, AT540 Series, 1970-Up.....	1.....	N/A
MASTER L/STEEL KITS				
NI.....	DK1100S.....	Master L/Steels Kit, AT540 Series, 1970-Up.....	1.....	N/A
MASTER W/STEELS KITS				
NI.....	DK1100.....	Master W/Steels Kit, AT540 Series, 1970-Up.....	1.....	N/A
FILTERS				
010.....	21800.....	Filter, AT545 Treated Paper.....	1.....	6883044
010.....	34661C.....	Filter, AT540 (Flat, Brass Screen) (400 Type Filter).....	1.....	TBA
010.....	11800.....	Filter, AT540 (Flat, Stainless Steel Screen).....	1.....	6437741
FILTER KITS				
011.....	FK11800.....	Filter Kit, AT540 (Flat, Stainless Steel Screen).....	1.....	TBA
011.....	FK21800.....	Filter Kit, AT545 Treated Paper.....	1.....	TBA
BUSHINGS				
030.....	K11903.....	Bushing Kit, AT540/ Early AT545 (7-Bsh) 1970-Up.....	1.....	TBA
030.....	K11903A.....	Bushing Kit, AT545 Late (7-Bsh).....	1.....	TBA
034.....	8005.....	Bushing, AT540/AT545 Front Pump Body Babbit.....	1.....	29511860
034.....	8005T.....	Bushing, AT540/AT545 Front Pump Teflon-lined Kryptonite™ Sonnax.....	1.....	34034T-01
036.....	34002.....	Bushing, AT540/AT545 Stator (Front).....	1.....	TBA
037.....	34002.....	Bushing, AT540 (Some) Stator (Rear) (Also 540/545 Stator Front, & Sun Gear Frt & Rear).....	1-4.....	8623944
037.....	11423.....	Caged Needle Bearing, AT540/AT545 Stator (Rear).....	1.....	TBA
209.....	11423.....	Caged Needle Bearing, AT540/AT545 Stator (Rear).....	1.....	TBA
044.....	11003.....	Bushing, AT540/AT545 Center Support (1.54" OD).....	1.....	TBA
044.....	11003A.....	Bushing, AT540/AT545 Center Support (1.60" OD).....	1.....	TBA
053.....	11005.....	Bushing, AT540/AT545 Front Planet.....	1.....	TBA
054.....	34002.....	Bushing, AT540/AT545 Sun Gear (Front & Rear).....	2.....	TBA
062.....	11002.....	Bushing, AT540/AT545 Output Shaft Pilot .775 OD.....	1.....	TBA
062.....	11002A.....	Bushing, AT540/AT545 Output Shaft Pilot .815" OD.....	1.....	TBA
METAL CLAD SEALS				
070.....	35151.....	Seal, AT540/AT545 Front Pump.....	1.....	8641826
072.....	38511.....	Seal, AT540/AT545 Linkage Shaft.....	1.....	8623056
074.....	11850.....	Seal, AT540/AT545 Rear Case (Extension Housing) (3.630" OD, 2.500" ID).....	1.....	6778050
FRICTIONS				
104.....	11103.....	Friction, AT540/AT545 4th & Forward Clutch (.080") 42 Teeth (5.89" OD).....	10.....	23042197
106.....	11104.....	Friction, AT540/AT545 2nd & 3rd Clutch (.100") 80 Teeth (9.10" OD).....	6.....	29537887
108.....	11106.....	Friction, AT540/AT545 1st Range Clutch (.097") 60 Teeth (8.15" OD).....	7.....	23042198
NI.....	K11F.....	Friction Module, AT540/A543/A545.....	1.....	TBA
STEELS				
124.....	34305C.....	Steel, AT540/AT545 4th & Forward Clutch.....	5-10.....	29530330
126.....	34305C.....	Steel, AT540/AT545 4th & Forward Clutch .090" (14 Teeth).....	5-10.....	8625197
126.....	11105.....	Steel, AT540/AT545 2nd & 3rd Clutch .098" (9 Teeth) (7.25" ID).....	6.....	29515399
128.....	11107.....	Steel, AT540/AT545 1st Range Clutch .098" (30 Teeth) (6.50" ID).....	7.....	6831705
NI.....	K11S.....	Steel Module, AT540/A543/A545.....	1.....	RCP96-211
PRESSURE PLATES				
144.....	34421.....	Pressure Plate, AT540/AT545 4th Range Clutch.....	1.....	TBA
146.....	34421.....	Pressure Plate, AT540/AT545 4th Range Clutch.....	1.....	8661575
146.....	11718.....	Pressure Plate, AT540/AT545 2nd & 3rd Range Clutch (Selective).....	2.....	TBA
148.....	11719.....	Pressure Plate, AT540/AT545 1st Range Clutch (Selective).....	1.....	TBA
MODULATORS				
160.....	11820.....	Modulator, AT540/AT545 (Allison) White (Adjustable).....	1.....	29501199
SEALING RINGS				
175.....	K11901.....	Ring Kit, AT540/AT545 (5-Rings).....	1.....	TBA
178.....	4202.....	Ring, AT540/AT545 Turbine Shaft.....	1.....	8616052
179.....	14306.....	Ring, AT540/AT545 Stator To Forward Drum & Center Support 1970-Up.....	4.....	23046598
WASHERS & BEARINGS				
200.....	K11907.....	Washer Kit, AT540/AT545 (5 Pieces) 1988-Up.....	1.....	TBA

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200.....	K11907A.....	Washer Kit, AT540/AT545 (13 Pieces) 1988-Up.....	1.....	TBA
209.....	11423.....	Caged Needle Bearing, AT540 Stator (Rear).....	1.....	23016866
211.....	11400.....	Washer, AT540/AT545 Stator To Forward Drum (# 0) (.056"-.060").....	1.....	6831620
211.....	11401.....	Washer, AT540/AT545 Stator To Forward Drum (# 1) (.072"-.076").....	1.....	6831621
211.....	11402.....	Washer, AT540/AT545 Stator To Forward Drum (# 2) (.089"-.093").....	1.....	6831622
211.....	11403.....	Washer, AT540/AT545 Stator To Forward Drum (# 3) (.105"-.109").....	1.....	6831623
211.....	11404.....	Washer, AT540/AT545 Stator To Forward Drum (# 4) (.121"-.125").....	1.....	6831624
211.....	11405.....	Washer, AT540/AT545 Stator To Forward Drum (# 5) (.138"-.142").....	1.....	6831625
231.....	11424.....	Bearing Set, AT540/AT545 Forward Drum To Forward Clutch Hub (Bearing & 2 Races).....	1.....	9414211
235.....	34301.....	Washer, AT540/AT545 Forward Clutch Hub To 4th Range Drum (Brass).....	1.....	8624781
238.....	11418.....	Washer, AT540/AT545 Front Planet To Center Planet (Fiber) (3.085" OD).....	1.....	6831673
239.....	11409.....	Washer, AT540/AT545 Front Sun Gear To Center Support (Fiber) (2.135" OD).....	1.....	29506146
241.....	11412.....	Washer, AT540/AT545 Front Sun Gear To Front Planet (Brass).....	1.....	23013451
244.....	11416.....	Washer, AT540/AT545 Center Planet To Center Ring Gear (.062").....	1.....	29506147
247.....	11425.....	Bearing, AT540/AT545 Rear Sun Gear To Rear Planet (1.766" OD).....	1.....	TBA
248.....	11431.....	Race, AT540/AT545 Rear Sun Gear To Rear Planet (1.809" OD).....	1.....	TBA
268.....	11426.....	Ball Bearing, AT540/AT545 Output Shaft To Case (Front) (2.953" OD) (3L09).....	1.....	TBA
269.....	11432.....	Spacer, AT540/AT545 Output Shaft Bearing (Front) To Governor Drive Gear (1.924" Thick).....	1.....	TBA
271.....	11427.....	Ball Bearing, AT540/AT545 Output Shaft To Case (Rear) (3.350" OD) (NDH 3209).....	1.....	23047970
GASKETS & RUBBER COMPONENTS				
300.....	11315.....	Gasket, AT540/AT545 Bottom Pan (Also Fits MT600 Series).....	1.....	29501160
300.....	11315A.....	Gasket, AT540/AT545 Bottom Pan (Also Fits MT600 Series) (Armstrong).....	1.....	TBA
300.....	11315F.....	Gasket, AT540/AT545 Bottom Pan (Also Fits MT600 Series) (Farpak).....	1.....	TBA
305.....	13271.....	Gasket, AT540/AT543/AT545 Extension Housing.....	1.....	8624709
306.....	3914.....	Gasket, AT540/AT545 Governor Cover.....	1.....	8623263
309.....	13268A.....	Gasket, AT540/AT545 Stator Bolt Washer.....	6.....	8626281
310.....	11303.....	Gasket, AT540/AT545 Pump To Case.....	1.....	23015883
311.....	3877.....	O-Ring, AT540/AT545 Pump Body.....	1.....	8626309
319.....	11323.....	Gasket (Paper) AT540/AT545 PTO Cover.....	1.....	23016683
319.....	11323A.....	Gasket (Armstrong) AT540/AT545 PTO Cover.....	1.....	23016683
334.....	3284.....	Lip Seal, AT540 4th Range Clutch (Inner).....	1.....	8623121
335.....	3643.....	Lip Seal, AT540/AT545 Forward & Direct Clutch (Outer).....	1.....	8623101
336.....	3956.....	Lip Seal, AT540/AT545 Forward & Direct Clutch (Inner).....	1.....	8623102
368.....	3410.....	O-Ring, AT540/AT545 Modulator (Also Fits Speed-O Housing & Neutral Safety Switch).....	1-3.....	10054241
346.....	3410.....	O-Ring, AT540/AT545 Modulator.....	1.....	10054241
368.....	3435.....	O-Ring, AT540/AT545 Filter Tube.....	1.....	1363951
379.....	3547.....	O-Ring, AT540/AT545 Filter Intake Tube.....	1.....	1363951
381.....	11200A.....	O-Ring, AT540/AT545 Pump Stator (Lathe Cut).....	1.....	TBA
TECHNICAL MANUALS				
400.....	TMAT540.....	Technical Manual, AT540/AT545.....	1.....	TBA
ELECTRICAL COMPONENTS				
410.....	11991.....	Switch, AT540/AT545 Neutral Safety.....	1.....	TBA
412.....	11994.....	Switch, AT540/AT545 Pressure (On Passenger Side Of Case).....	1.....	TBA
414.....	11610.....	Switch, AT540/AT545 Reverse Signal / Back-Up Light (AS36-033).....	1.....	29503665
MISCELLANEOUS COMPONENTS				
495.....	11225.....	Filter Tube, AT540 (6 1/2" Long) (3/4" OD At Each End).....	1.....	TBA
495.....	21225A.....	Filter Tube, AT545 (7 15/16" Long) (1 3/16" OD At 1 End).....	1.....	TBA
PUMPS & PUMP COMPONENTS				
500.....	11912.....	Pump Assembly, AT540 1970-Up.....	1.....	TBA
500.....	11912A.....	Pump Assembly, AT545.....	1.....	TBA
510.....	11913.....	Pump Body W/Gears, AT540 (Cast # 895).....	1.....	8679988
510.....	11913A.....	Pump Body W/Gears, AT545 (Cast # 919 & 336) (6 Bolts To Case).....	1.....	29537354
510.....	11914.....	Pump Body W/Gears, AT545 (Cast # 919) (7 Bolts To Case).....	1.....	TBA
520.....	11912B.....	Stator, AT540 (Uses Pump Body Cast # 895).....	1.....	23014020
520.....	11912C.....	Stator, AT545 (Uses Pump Body Cast # 919) (6 Bolts To Case).....	1.....	29509636
520.....	11912AA.....	Stator, AT545 (Uses Pump Body Cast # 919) (7 Bolts To Case).....	1.....	TBA
530.....	K35201B.....	Pump Gear Set, AT540/AT545 (.727" Thick).....	1.....	TBA
DRUMS & CLUTCH HUBS				
550.....	11858.....	Drum, AT540/AT545 4th Range Clu (5 Clu) (No Snap Ring Groove On The OD)(1.350" OD Front Splines On # 674, Must Measure)(Also Fits AT540/AT545 Fwd Drum W/Out PTO).....	1-2.....	29506156
550.....	11858A.....	Drum, AT540/AT545 4th Range Clutch (5 Clutch)(No Snap Ring Groove On OD)(1.398" OD Front Splines On # 674, Must Measure)(Also Fits AT540/AT545 Fwd Drum Without PTO).....	1-2.....	TBA



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ILL#	Part#		QTY	REF#
554	11833	Drum, AT540/AT545 Forward Drum (No Snap Ring Groove On The OD) (Use #550)	1	TBA
554	11833A	Drum, AT540/AT545 Fwd Clu (5 Clu) (W/ Snap Ring Groove On OD For PTO Gr)	1	29506185
570	34323	Hub, AT540/AT545 4th Range Clutch	1	TBA
574	34222EA	Hub, AT540/AT545 Forward Clutch	1	TBA
574	34222EA	Clutch Hub, AT540/AT545 Forward Clutch	1	29506145
575	34323	Hub, AT540/AT545 4th Range Clutch	1	TBA

PLANETS, RING GEARS, SUN GEARS & SUPPORTS

580	11853	Planet, AT540/AT545 Center Planet (4 Gear) (Straight Teeth)	1	6831676
582	11852	Planet, AT540/AT545 Front Planet (4 Gear) (Straight Teeth)	1	23046074
584	11854	Planet, AT540 Rear (4 Gear, No Groove) Can Use 111584C	1	6837719
584	11854A	Planet, AT545 Rear (4 Gear, 1 Groove) Can Use 111584	1	TBA
590	11703	Ring Gear, AT540/AT545 Center Planet (54 Teeth)	1	TBA
592	11705	Ring Gear, AT540/AT545 Front Planet (54 Teeth)	1	TBA
594	11704	Ring Gear, AT540/AT545 Rear Planet (Straight Teeth)	1	TBA
610	11835	Sun Gear, AT540/AT545 Center (22 Teeth) (1.963" Long)	1	29506150
612	11756	Sun Gear, AT540 Front Planet (26 Teeth, No Groove) Can Use 111612C	1	6835732
612	11756A	Sun Gear, AT545 Front Planet (26 Teeth, 1 Groove) Can Use 111612	1	29506151
614	11839	Sun Gear, AT540/AT545 Rear (22 Teeth) 2.142" Long (Straight Teeth)	1	29506149
626	11734	Connecting Drum, AT540/AT545 Center Planet To Rear Planet	1	TBA
630	11859	Center Support, AT540/AT545 (Aluminum) (1.404" ID Of Bushing)	1	TBA
630	11859A	Center Support, AT540/AT545 (Aluminum) (1.378" ID Of Bushing)	1	TBA
630	11859B	Center Support, AT540/AT545 (Aluminum) (1.460" ID Of Bushing)	1	29525518

SHAFTS & GOVERNORS

670	11832	Shaft, AT540/AT545 Input (9 1/4" Long, 1 Ring)	1	29525516
672	11860	Shaft, AT540/AT545 Main (10 5/8" Long)	1	29524363
674	11831	Shaft, AT540/AT545 Sun Gr (5.475" Long)(1.402" OD Bsh Land)(1.350" OD Front Splines)	1	29506158
674	11831A	Shaft, AT540/AT545 Sun Gr (5.475" Long)(1.402" OD Bsh Land)(1.398" OD Front Splines)	1	TBA
678	11987	Shaft, AT540/AT545 Output Shaft (9 1/2" Long) (Bolt-On Yoke Type)	1	TBA
680	11815	Governor Assembly, AT540/AT545 (ID # 460)	1	6881466
680	11817	Governor Assembly, AT540/AT545 (ID # 461)	1	6885570
680	11816	Governor Assembly, AT540/AT545 (ID # 462)	1	6885571
681	11621	Roll Pin, AT540/AT545 Holds Governor Drive Gear To Output Shaft	1	TBA
683	K11411	Gear, AT540/AT545 Governor (Drive) (12 Teeth) (1 Notch) (Steel)	1	29503064
684	K34411A	Gear, AT540/AT545 Left Angled (With 1 Pin & 2 Nails)	1	TBA
686	11440	Cover, AT540/AT545 Governor	1	TBA
704	11823	Gear, AT540/AT545 PTO Ring	1	TBA

VALVE BODIES

740	11754	Valve Body, AT540/AT545	1	TBA
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CASES, COVERS & PANS

757	11803	Cover, AT540/AT545 PTO (6 Bolt)	1	TBA
760	11701	Case, AT540 (W/PTO Cover) (Cast # 6839580) Can Use 111760C	1	TBA
760	11701A	Case, AT545 (W/PTO Cover) (Cast # 1950074) Can Use 111760A	1	TBA
765	11801	Pan, AT540 Bottom (W/1 Screw In Dipstick Hole)	1	TBA
765	11801A	Pan, AT545 Bottom (W/2 Screw In Dipstick Holes)	1	TBA
774	11622	Speed-O Housing, AT540 (W/20 Teeth Gear) 3 1/4" Long (Screw-In)	1	TBA
783	11086	Bolt, AT540/AT545 Center Support	1	TBA
798	11087	Bolt, AT540/AT545 Output Flange (3/4" Head) 1/2" x 20 Fine Thread	1	TBA
841	11902	Yoke AT540/AT545 Output Shaft (4 Bolt, 6" Long)	1	TBA
843	35994	Bracket, AT540/AT545 Modulator	1	6661285
846	11623	Bracket, AT545 Filter To Valve Body	1	TBA
847	11624	Gear, AT540 Speed-O Drive (5 Teeth) (Steel)	1	TBA
847	11625	Reluctor, AT545 Drive Speed-O (16 Teeth)	1	29513278

SNAP RINGS, PISTONS, SPRINGS & MISCELLANEOUS

NI	K11928A	Kit, Snap Ring, AT540 Series	1	TBA
960	11762	Piston, AT540 4th Range Drum (.680" Thick) (Use 111964)	1	TBA
960	11762A	Piston, AT545 4th Range Drum (.730" Thick) (Use 111964C)	1	TBA
962	11763	Piston, AT540/AT545 2nd Range Clutch (Use 111965)	1	TBA
964	11764	Piston, AT540 Forward Clu (4 Ears)(Cast # 68316321) (Also AT540 4th Range Clu)	1-2	TBA
964	11764A	Piston, AT545 Forward Clu (No Ears) (Cast # 29505882) (Also AT545 4th Range Clu)	1-2	TBA
964	11764B	Piston, AT545 Forward Clu (No Ears)(Cast # 6884280) (Also AT545 4th Range Clu)	1-2	TBA
965	11765	Piston, AT540/AT545 3rd Range Clu (Alum) Cast # 6834817(Also AT540/AT545 2nd Range)	1-2	6834817
967	11766	Piston, AT540/AT545 1st Range Clutch (Cast # 6834816)	1	TBA
970	11281	Springs, AT540/AT545 4th Range Clutch Return (Use 34974)	16	TBA



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ILL#	Part#		QTY	REF#
972.....	11282	Springs, AT540/AT545 2nd Range Clutch Return (Use 111975)	12	TBA
974.....	11283	Springs, AT540/AT545 Forward Clutch Return (Also Fits 4th Range Clutch).....	16-32.....	8624101
975.....	K11280	Spring Set, AT540/AT545 3rd Range & 2nd Clutch Return (12 Pieces)	12-24.....	TBA
977.....	K11280A.....	Spring Set, AT540/AT545 1st Range Clutch Return (22 Pieces).....	22	TBA
980.....	11735	Retainer, AT540/AT545 4th Range Clutch Spring (Use 34984).....	1	TBA
982.....	11735A.....	Retainer, AT540/AT545 2nd Range Clutch Spring (Use 111985)	1	TBA
984.....	11735B.....	Retainer, AT540/AT545 Forward Clutch Spring (Also Fits 4th Range Clutch Spring Retainer)	1-2.....	8623104
985.....	11735C.....	Retainer, AT540/AT545 3rd Range & 2nd Clutch Spring	1-2.....	TBA
985.....	K11626	Lock Ring Set, AT540/AT545 3rd Range & 2nd Range Spring Retainer (4 Pieces).....	4-8.....	TBA
987.....	11734D.....	Retainer, AT540/AT545 1st Clutch Spring	1	TBA
991.....	K11627	Linkage Assembly, AT540/AT545 Internal	1	TBA
996.....	11628	Cooler Fitting, AT540/AT545 (Elbow, Screw-In).....	2	TBA